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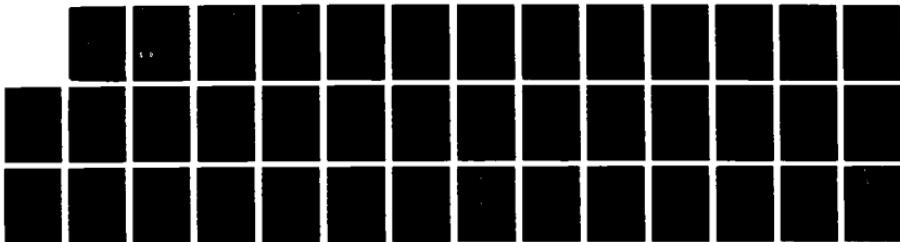
APPLICATION OF COMPUTER METHODS FOR CALCULATION OF
MULTICOMPONENT PHASE D. . (U) MANLABS INC CAMBRIDGE MASS
L KAUFMAN 27 FEB 87 AFOSR-TR-87-0328 F49628-84-C-0070

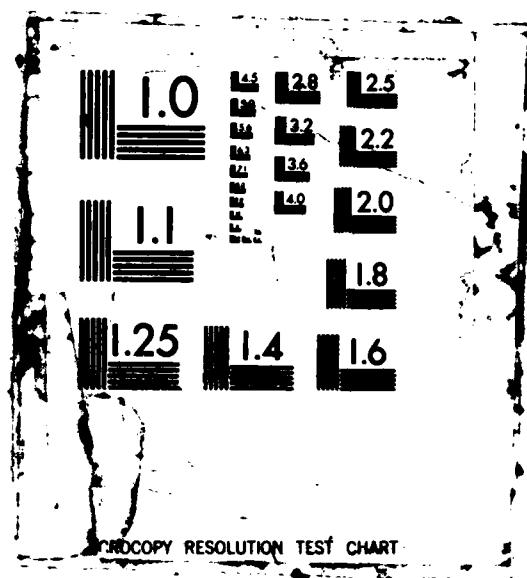
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Annual Report

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CONTRACT F49620-84-C0078

APPLICATION OF COMPUTER METHODS FOR CALCULATION
OF MULTICOMPONENT PHASE DIAGRAMS OF HIGH TEMPERATURE
STRUCTURAL CERAMICS

1 March 1986 to 27 February 1987

Air Force Scientific Research (AFSC)
Bolling Air Force Base, D.C. 20332

27 February 1987

by

Larry Kaufman

ManLabs, Inc.

21 Erie Street

Cambridge, Massachusetts 02139

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Thermochemistry

Quasi binary Systems

Phase Diagrams

Quasi ternary Systems

Ceramic Systems

T₁Titanium dioxide-aluminum oxide Si₁Silicon dioxide Ca₁Calcium Oxide

18. ABSTRACT (Continue on reverse side if necessary, and identify by block number)

Computer Coupled Phase Diagrams and Thermochemical Data have been used to calculate the TiO₂-Al₂O₃, TiO₂-SiO₂, TiO₂-CaO, TiO₂-Y₂O₃ quasi binary systems as well as ternary sections over a wide range of temperature for the following systems, HfO₂-MgO-Y₂O₃, HfO₂-CaO-ZrO₂, SiO₂-HfO₂-Y₂O₃, MgO-SiO₂-HfO₂, TiO₂-Al₂O₃-MgO, Al₂O₃-TiO₂-SiO₂, TiO₂-Al₂O₃-HfO₂ and MgO-SiO₂-TiO₂

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Titanium dioxide-Aluminum Oxide Silicon dioxide Calcium oxide

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Computer Coupled Phase Diagrams and Thermochemical Data have been used to calculate the TiO_2 - Al_2O_3 , TiO_2 - SiO_2 , TiO_2 - CaO , TiO_2 - Y_2O_3 quasi binary systems as well as ternary sections over a wide range of temperature for the following systems, TiO_2 - MgO - Y_2O_3 , HfO_2 - CaO - ZrO_2 , SiO_2 - HfO_2 - Y_2O_3 , MgO - SiO_2 - HfO_2 , TiO_2 - Al_2O_3 - MgO , Al_2O_3 - TiO_2 - SiO_2 , TiO_2 - Al_2O_3 - HfO_2 and MgO - SiO_2 - TiO_2 .

I. PROGRESS DURING THE CURRENT YEAR

The methods developed under the previous Contract F49620-80-C-0020 and described in the final report on that contract dated 30 November 1983 entitled "Computer Based Methods for Thermodynamics Analysis of Materials Processing" by Larry Kaufman were employed to carry out the following tasks during the past year of the current program (1)*.

1. A combined thermochemical and phase diagram analysis was performed to calculate isothermal sections in the $\text{HfO}_2\text{-MgO-Y}_2\text{O}_3$ and the $\text{HfO}_2\text{-CaO-ZrO}_2$ system based on the binary systems described earlier (1 - 8). The results are shown in Figures 40 - 45. The sequence of figure numbers is continued from the previous annual report (3) for convenience. The data provided in Figures 1 to 39 (3) and 40 - 45 will be published as reference (9).
2. A combined thermochemical and phase diagram analysis was performed to describe the $\text{TiO}_2\text{-Al}_2\text{O}_3$, $\text{TiO}_2\text{-SiO}_2$, $\text{TiO}_2\text{-CaO}$ and $\text{TiO}_2\text{-Y}_2\text{O}_3$ quasi binary systems. The results are shown in Figures 46 - 49.
3. The results of item 2 above were combined with the earlier findings (1 - 9) to calculate isothermal sections in the following systems $\text{HfO}_2\text{-MgO-Y}_2\text{O}_3$, $\text{HfO}_2\text{-CaO-ZrO}_2$, $\text{SiO}_2\text{-HfO}_2\text{-Y}_2\text{O}_3$, $\text{MgO-SiO}_2\text{-HfO}_2$, $\text{TiO}_2\text{-Al}_2\text{O}_3\text{-MgO}$, $\text{Al}_2\text{O}_3\text{-TiO}_2\text{-SiO}_2$, $\text{TiO}_2\text{-Al}_2\text{O}_3\text{-HfO}_2$ and $\text{MgO-SiO}_2\text{-TiO}_2$ over a

* Underscored numbers in parentheses denote references listed at the end of this report.

wide range of temperatures as shown in Figures 50 - 71. The material covered by items 2 and 3 will be presented and published in reference (10). Items 1 - 3 above as well as the results reported earlier (2, 3) complete the work described in the work statement year 1 and options I and II defined in April 1984. It should be noted that Figures 15 - 19 (3) represent analysis of five quasi binary systems which were not included in the original work statements (nor in options I and II) but were performed in order to complete the ternary calculations listed in options I and II.

4. Technical efforts toward installation of the KTH-Thermocalc Data Bank at NBS on a VAX Computer and demonstration of multicomponent metal-oxide and ceramic systems as outlined in 0001AB Option 1 dated April 1986 have been largely completed. The system is available at NBS and at MIT in Cambridge, Massachusetts. Modeling of the Fe-Ni-O, Fe-Cr-O, Ti-C-N, $ZrO_2-Y_2O_3$, $ZrO_2-Al_2O_3$, $Y_2O_3-Al_2O_3$ and $ZrO_2-Y_2O_3-Al_2O_3$ systems on a gram atom and a mole of metal basis has been completed. The input has been stored on standard 5 inch floppy disks which can be loaded via IBM P.C. on the VAX Linkage via telephone has been demonstrated in Cambridge and awaits trial at NBS when their communications network clears. Hard copy of the results will be included in the final report on the contract.



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During the year the following personnel have been active in the program: L. Kaufman, E. P. Warekois, P. Neshe, J. Smith, D. Hay, V. Farber, W. S. Owen, M. Grujicic and J. Agren. The following technical lectures and discussions were presented in connection with work performed on this contract.

1. "Calculation of Multicomponent Oxide Phase Diagrams"
CALPHAD XVI London, July 1986
2. "Calculation of Multicomponent Oxide Phase Diagrams"
ASM Annual Meeting, Orlando, Florida, October 1986
3. Program Review with Major J. Hager - ManLabs, Inc.
Cambridge, Massachusetts, December 1986

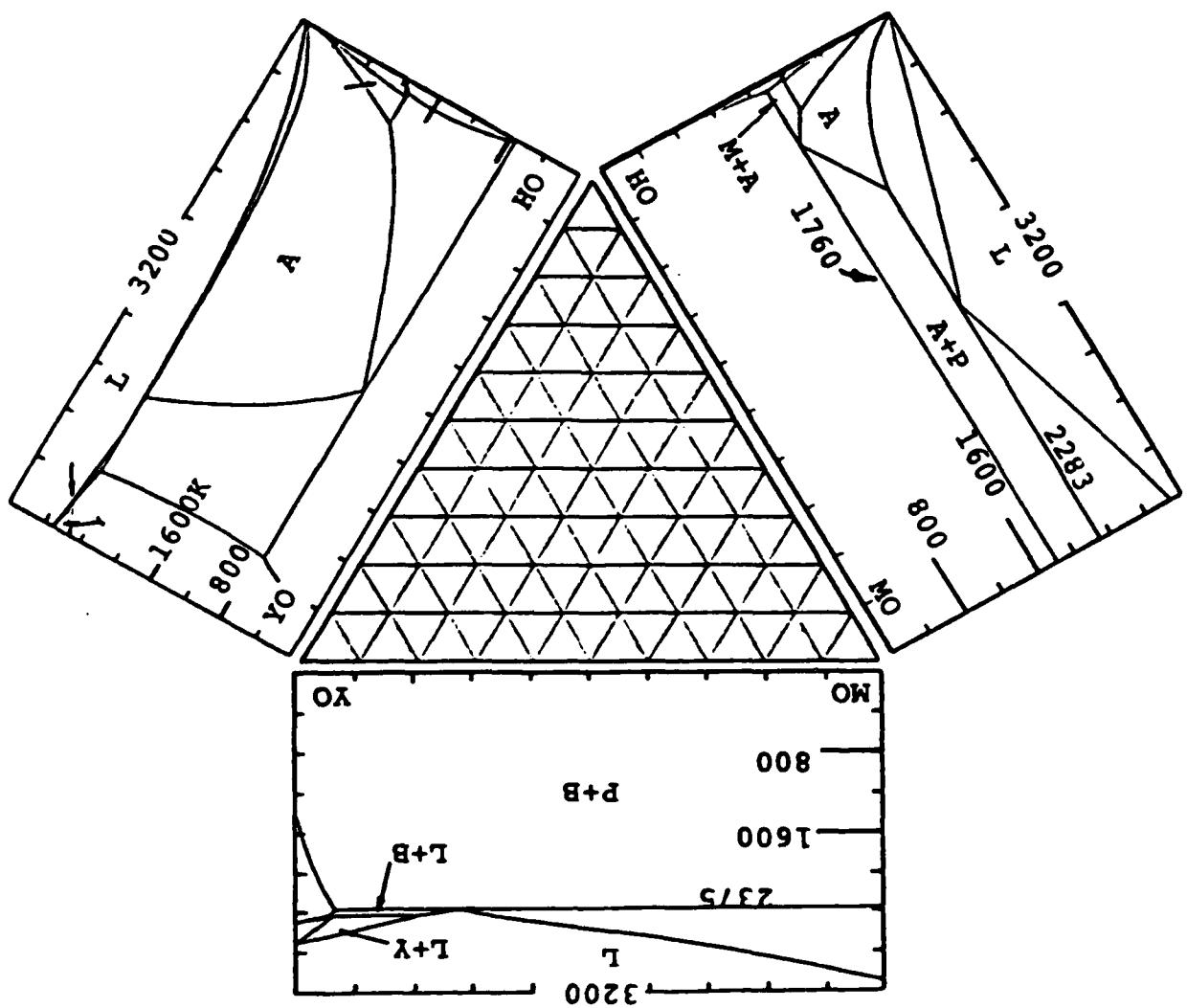


Figure 40. Calculated Isothermal Sections in the $\text{HO}(1/3\text{HfO}_2)$ - $\text{MO}(1/2\text{MgO})$ - $\text{YO}(1/5\text{Y}_2\text{O}_3)$ system.

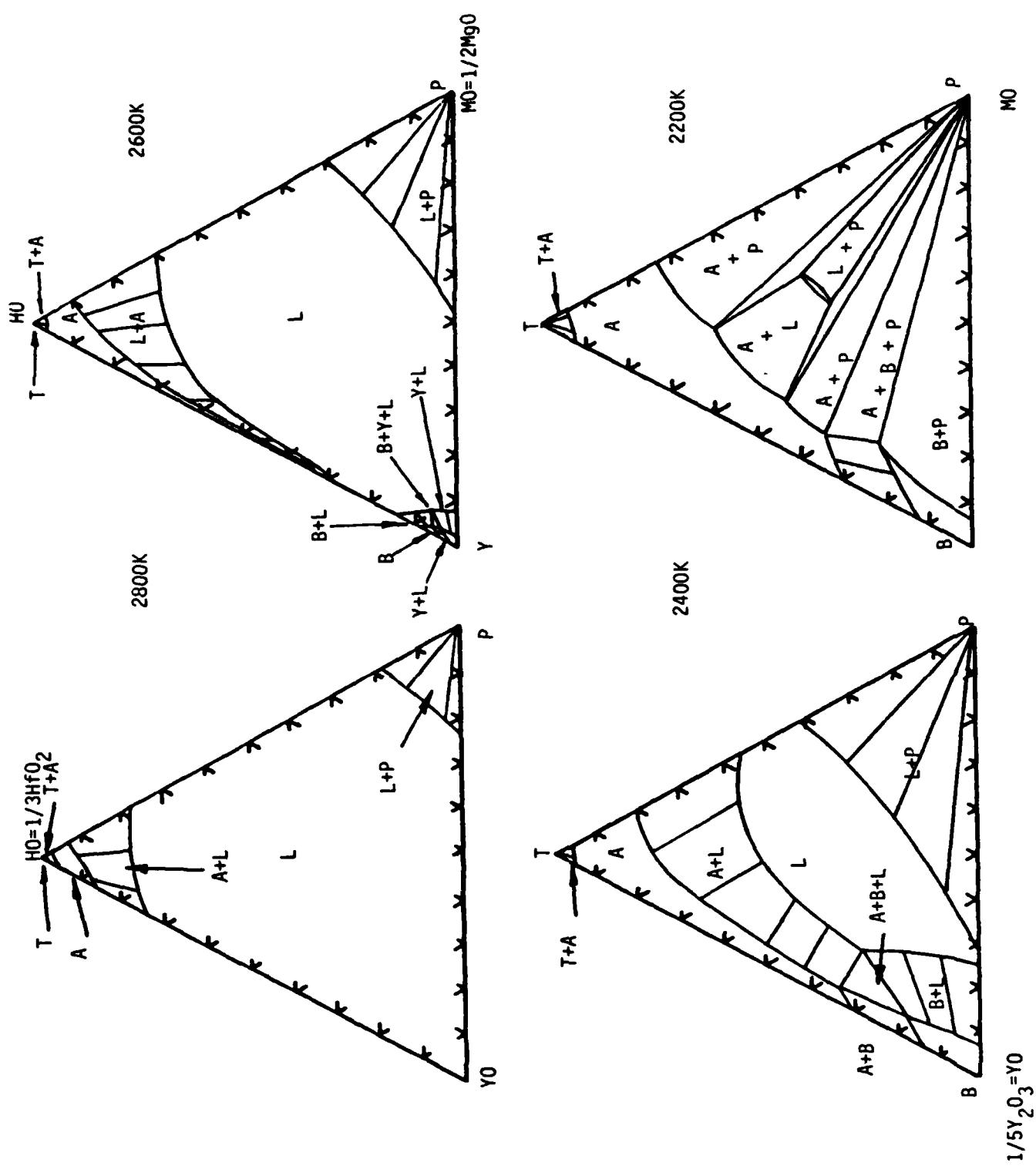


Figure 41. Calculated Isothermal Sections in Ho-Mo-YO

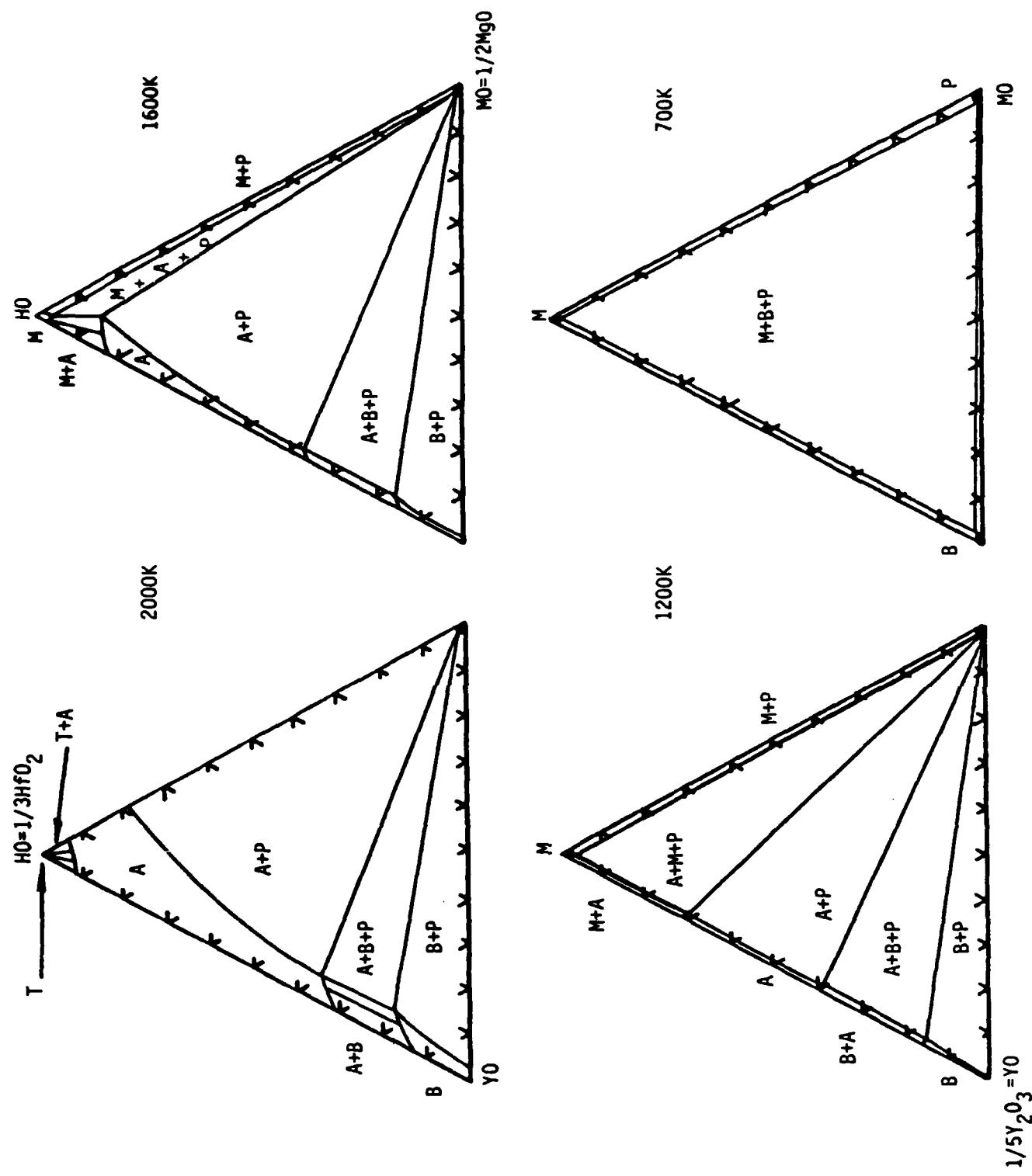


Figure 42. Calculated Isothermal Sections in $\text{H}_0\text{-Mo}\text{-Y}_0$

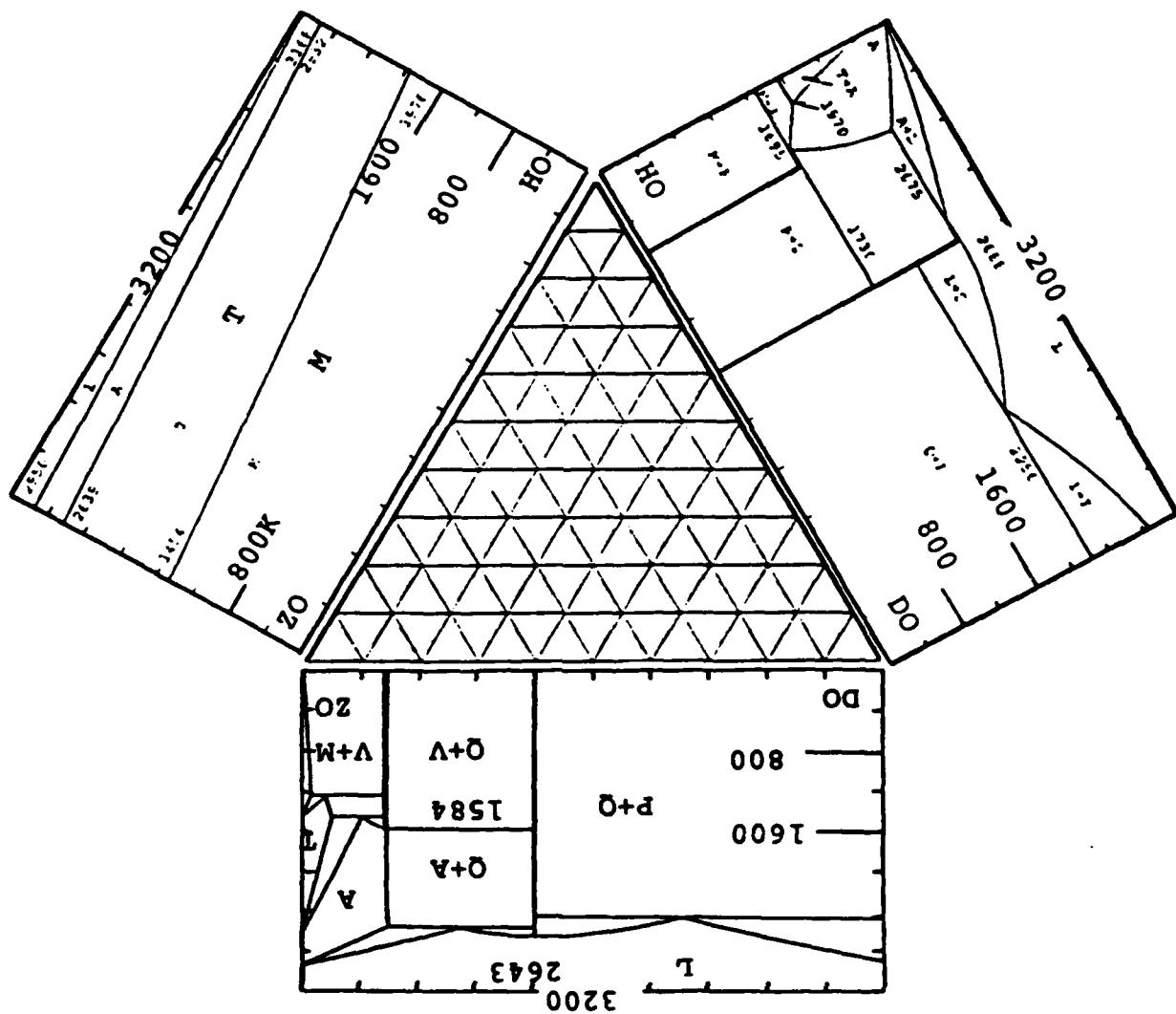


Figure 43. Calculated Isothermal Sections in the
 $\text{HO}(1/3\text{HfO}_2)$ - $\text{DO}(1/2\text{CaO})$ - $\text{ZO}(1/3\text{ZrO}_2)$ System

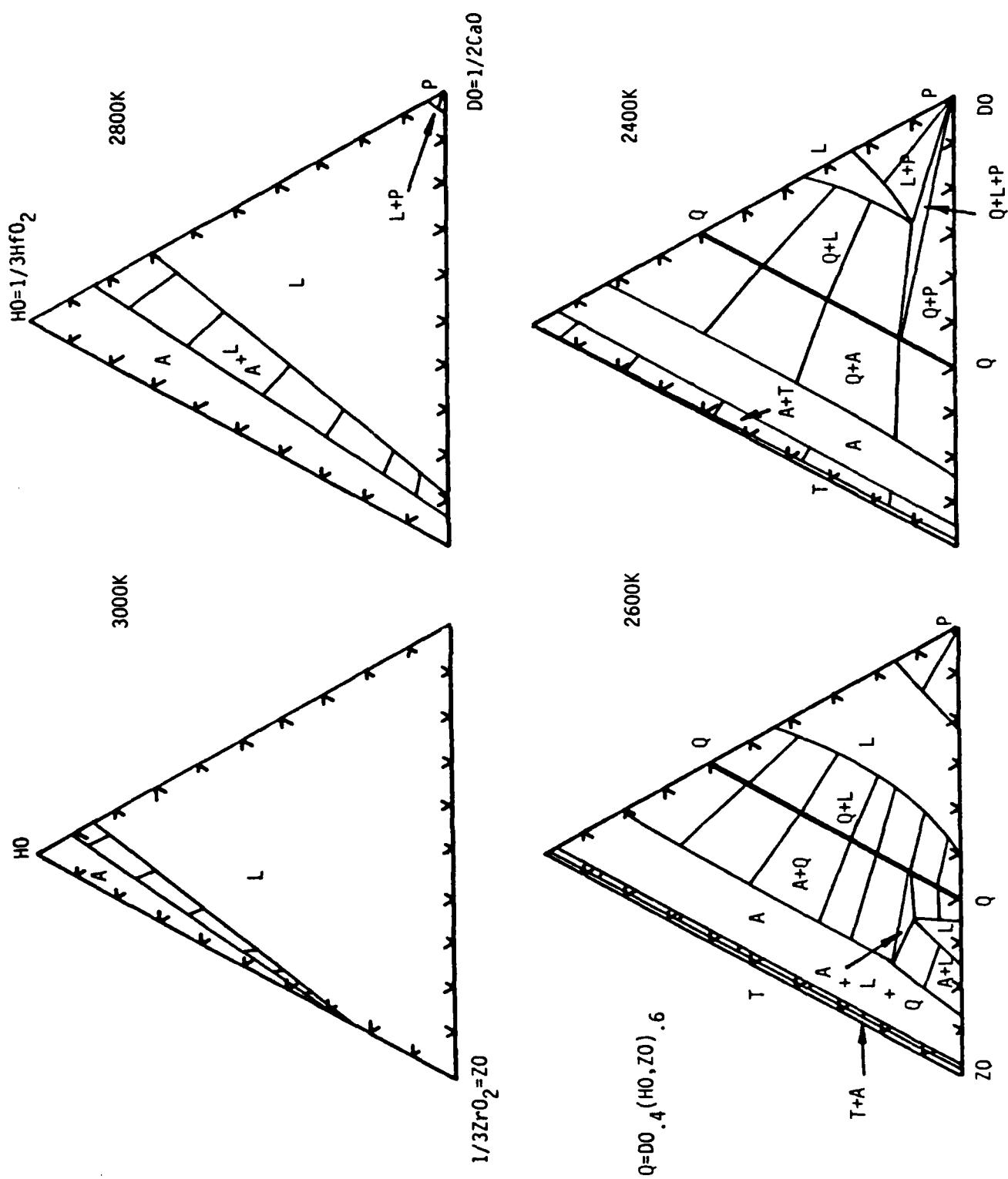


Figure 44. Calculated Isothermal Sections in H_0 - D_0 - Z_0

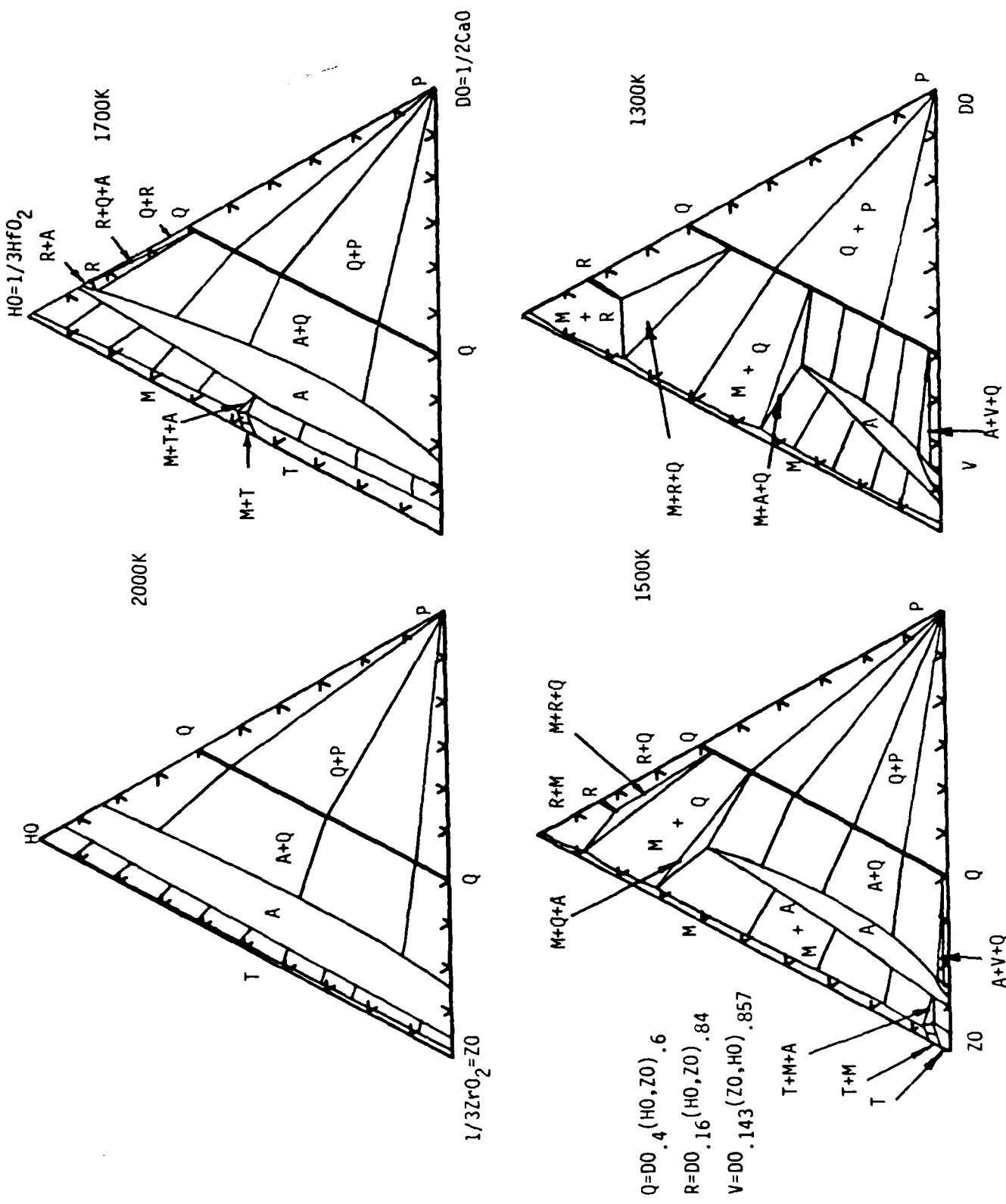


Figure 45. Calculated Isothermal Sections in HO-DO-ZO

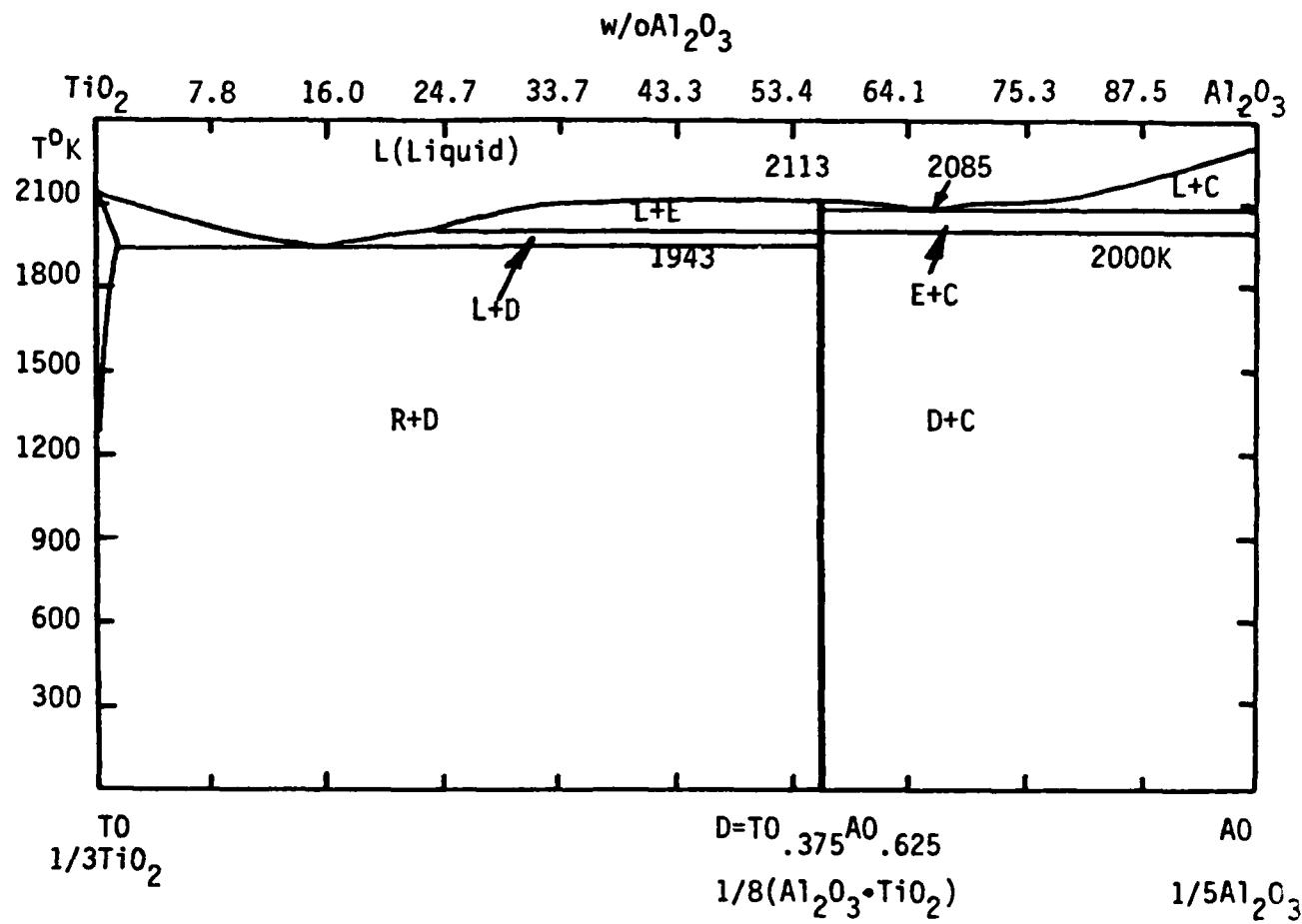


Figure 46. Calculated $\text{TiO}_2\text{-Al}_2\text{O}_3$ Phase Diagram.

E=High Temperature form of D

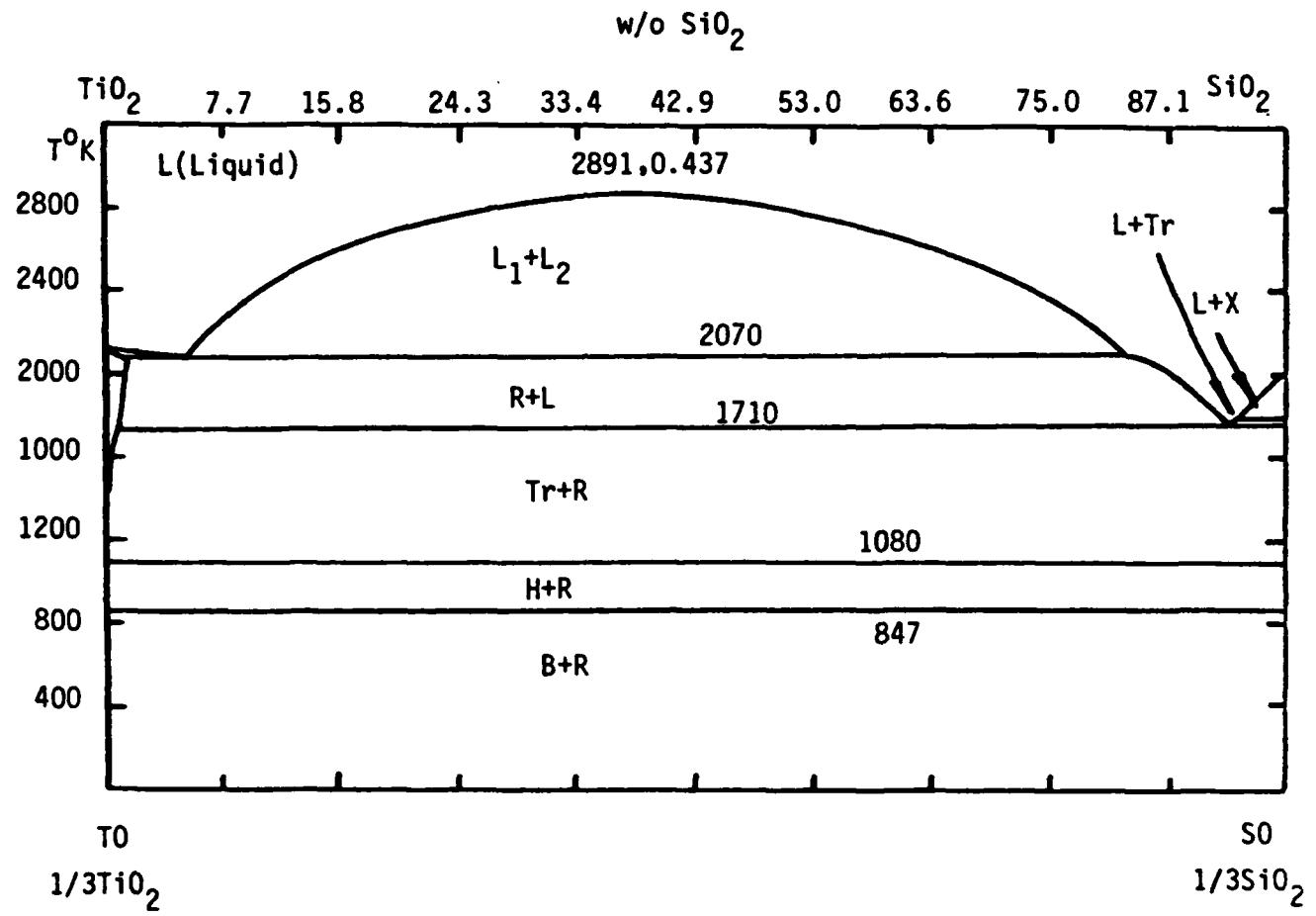


Figure 47. Calculated TiO_2 - SiO_2 Phase Diagram

X=Crystoballite
 Tr=Trydimite
 H= α Quartz
 B= β Quartz

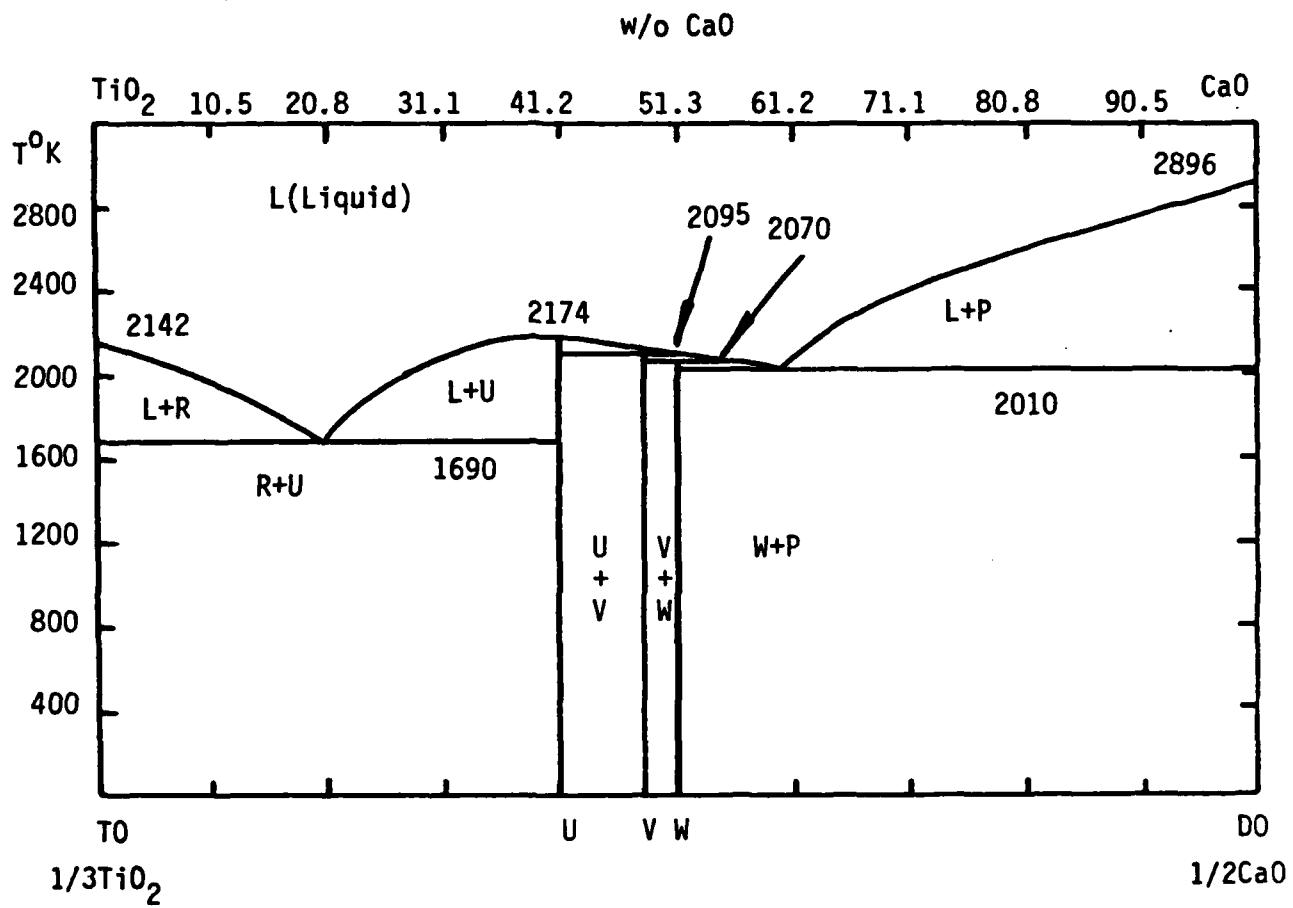


Figure 48. Calculated $\text{TiO}_2\text{-CaO}$ Phase Diagram

$$U = T_0 \cdot D_0 \cdot 0.4 = 1/5 (\text{TiO}_2 \cdot \text{CaO})$$

$$V = T_0 \cdot D_0 \cdot 0.529 = 1/17 (3\text{TiO}_2 \cdot 4\text{CaO})$$

$$W = T_0 \cdot D_0 \cdot 0.5 = 1/12 (2\text{TiO}_2 \cdot 3\text{CaO})$$

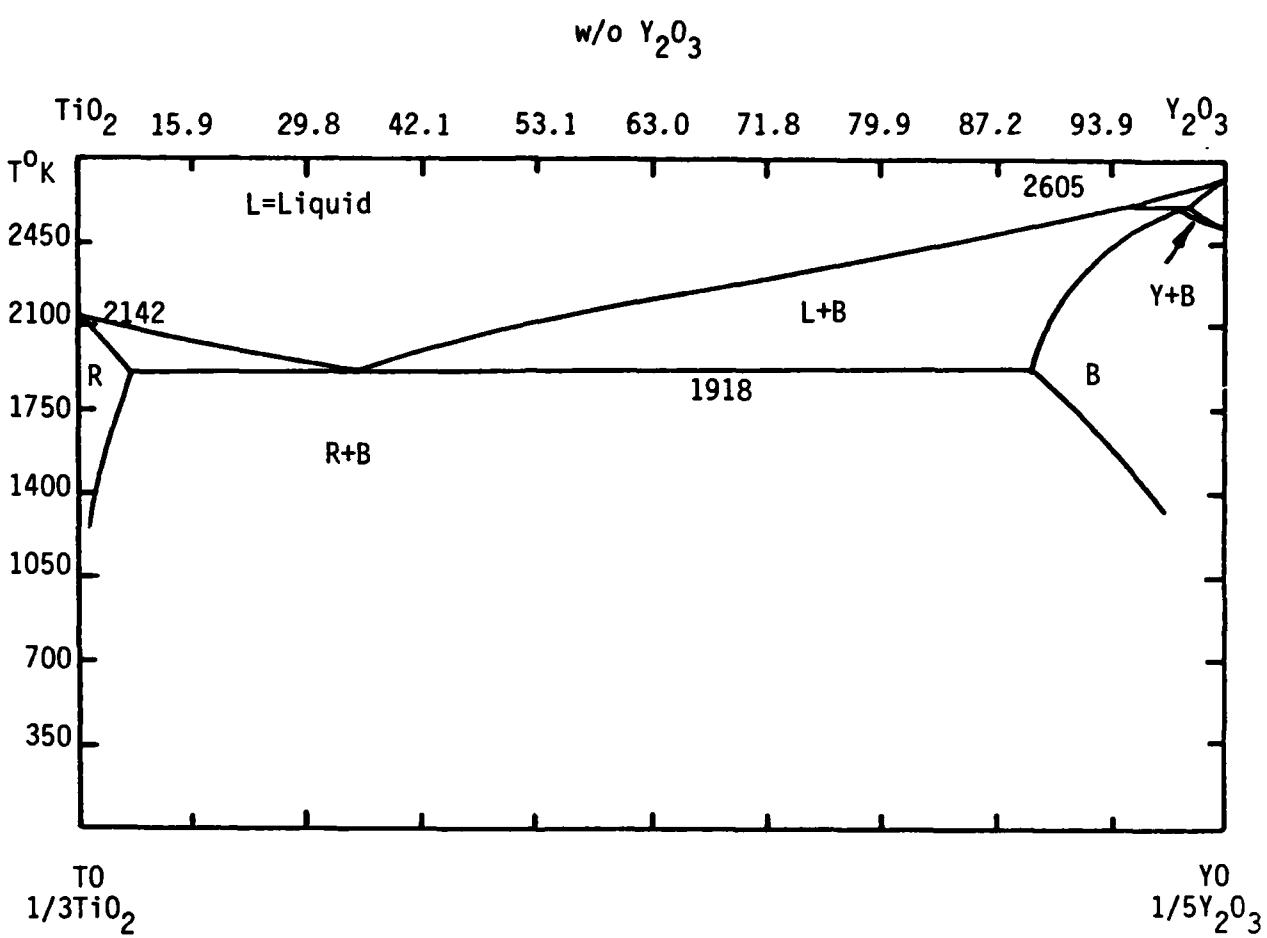


Figure 49. Calculated $\text{TiO}_2\text{-}\text{Y}_2\text{O}_3$ Phase Diagram

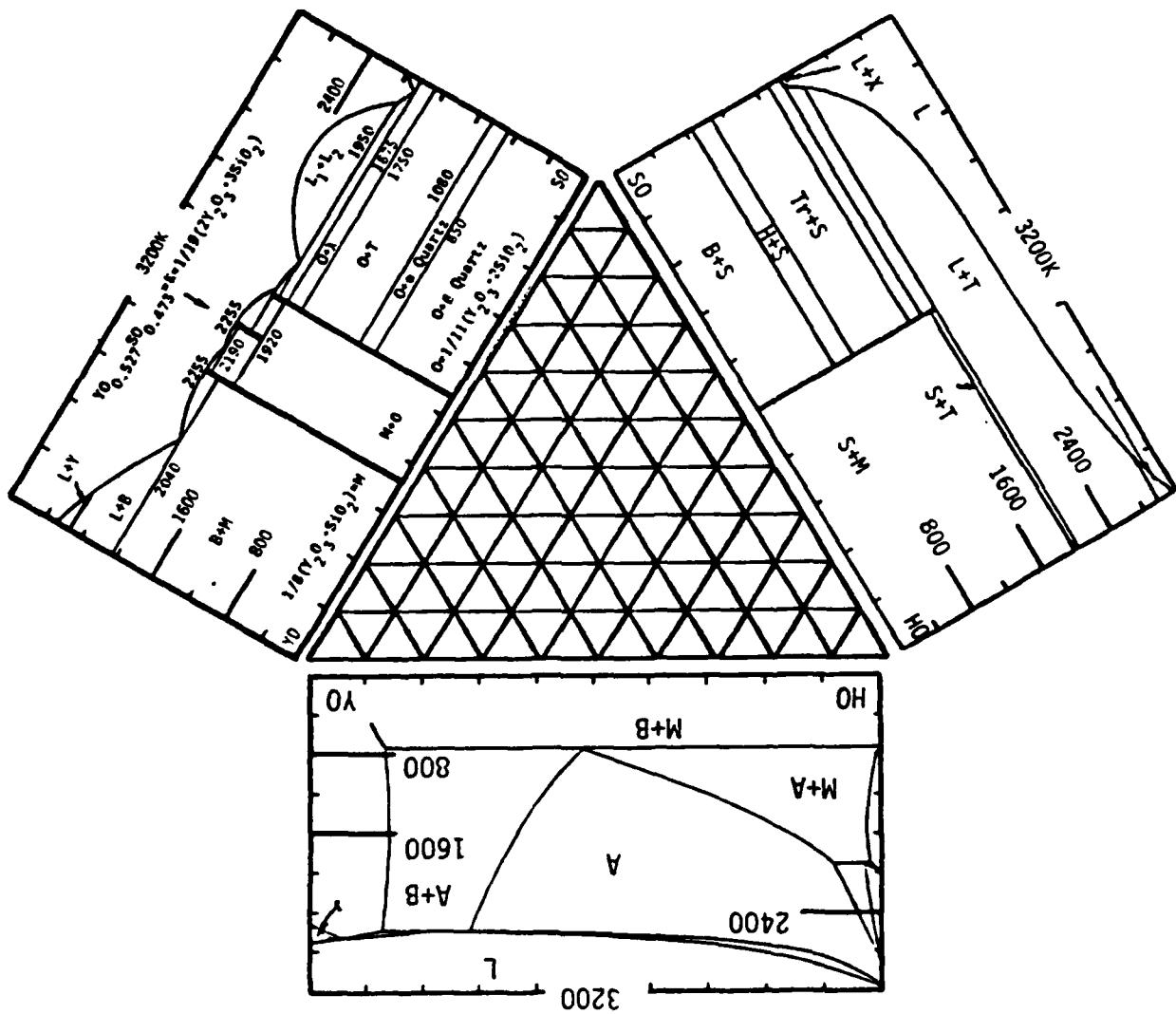


Figure 50. Calculated Isothermal Sections in the $\text{SO}(1/3\text{SiO}_2)$ - $\text{HO}(1/3\text{HfO}_2)$ - $\text{YO}(1/5\text{Y}_2\text{O}_3)$ System.

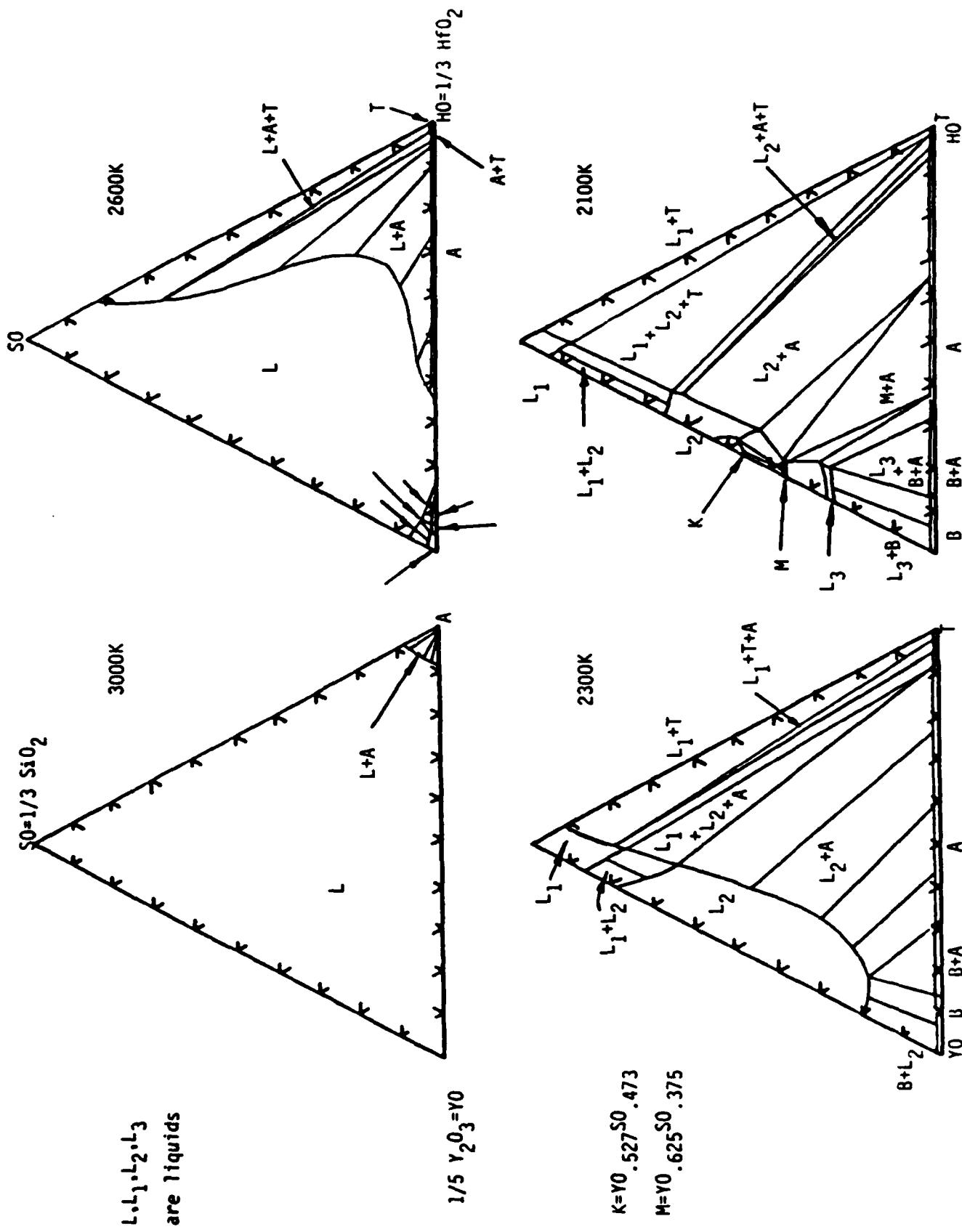


Figure 51. Calculated Isothermal Sections in $\text{SO}-\text{HO}-\text{YO}$

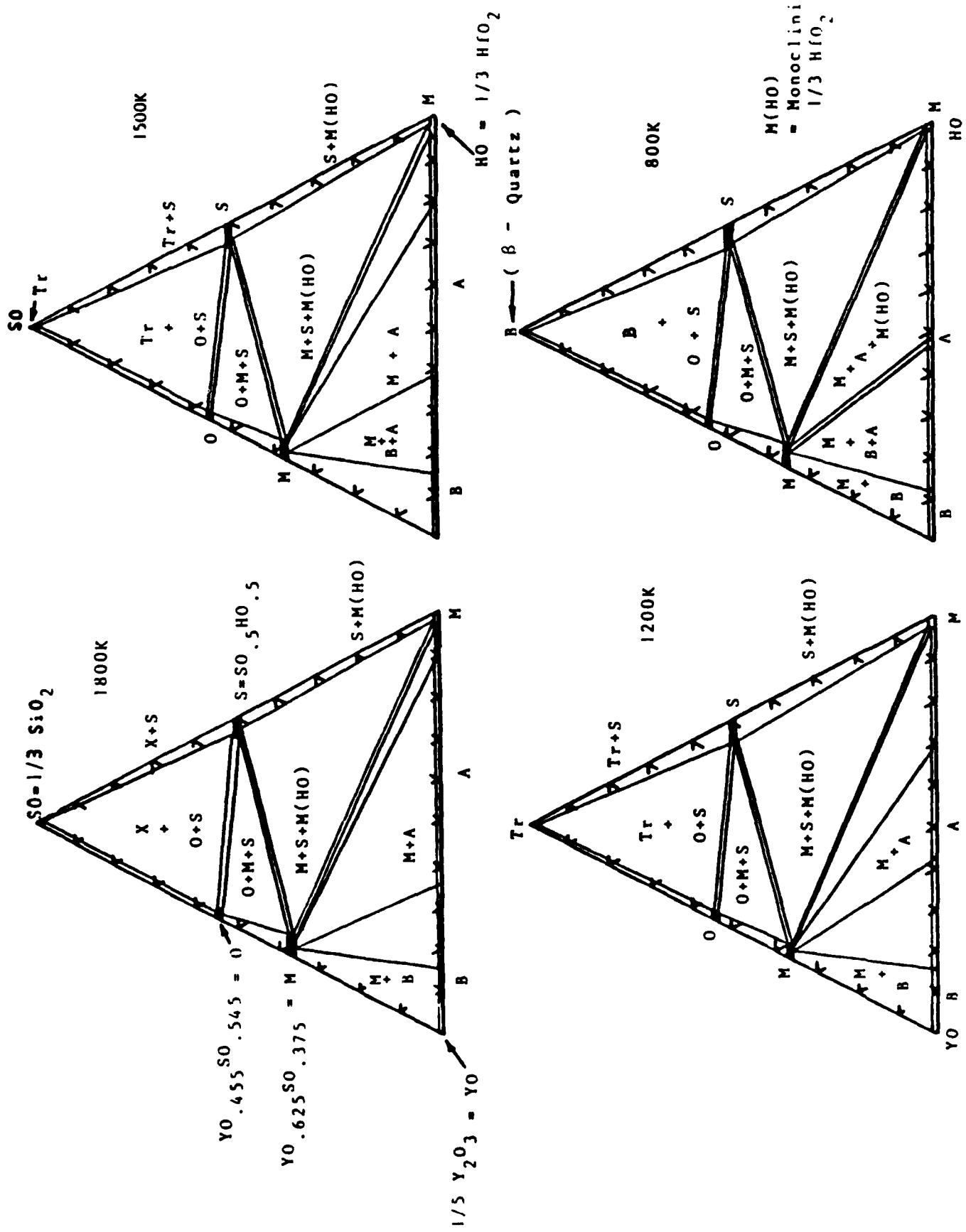


Figure S2. Calculated Isothermal Sections in $\text{SO}-\text{HO}-\text{YO}$

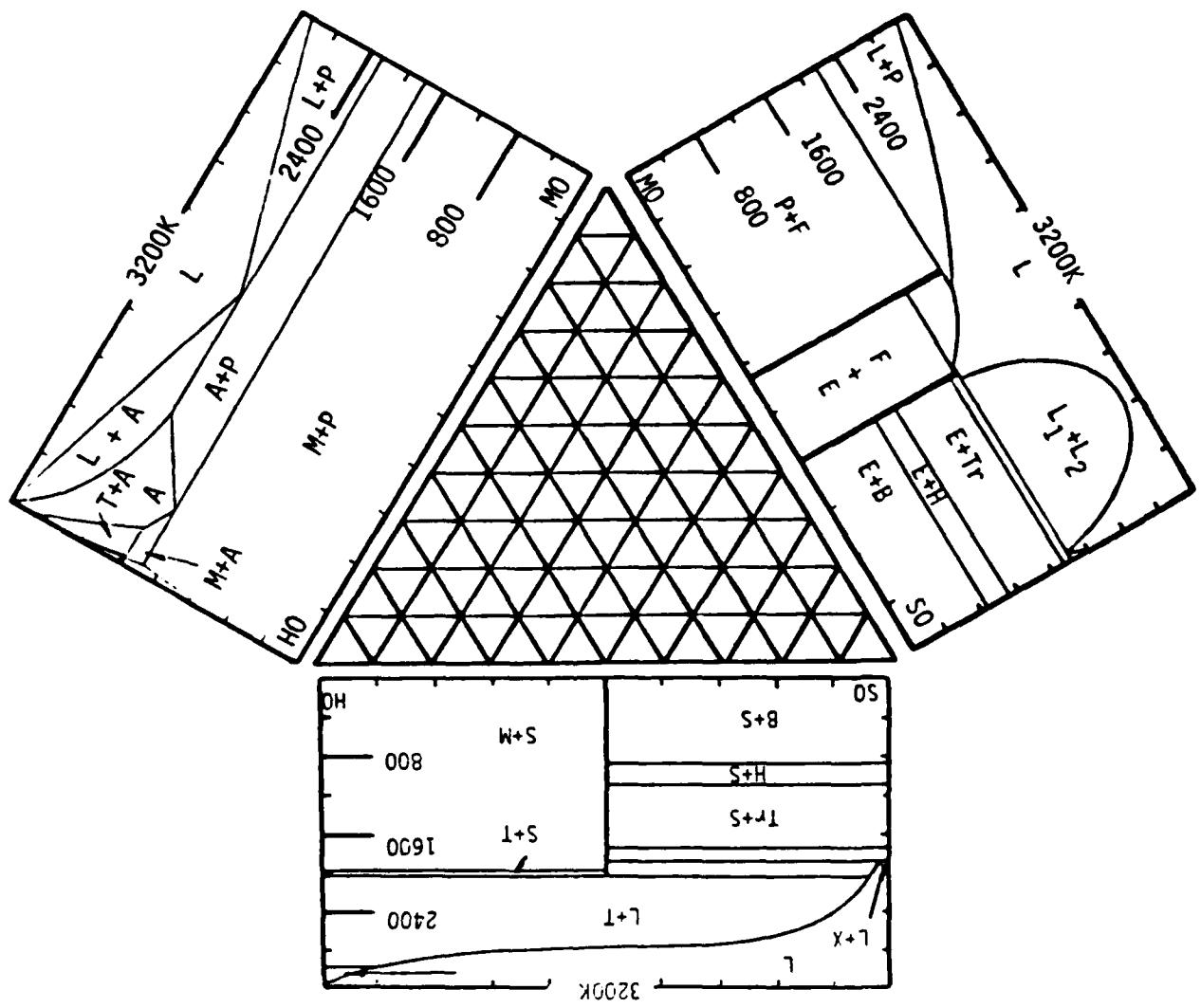


Figure 53. Calculated Isothermal Sections in the $\text{Mo}(1/2\text{MgO})$ - $\text{SiO}(1/3\text{SiO}_2)$ - $\text{Ho}(1/3\text{HfO}_2)$ System.

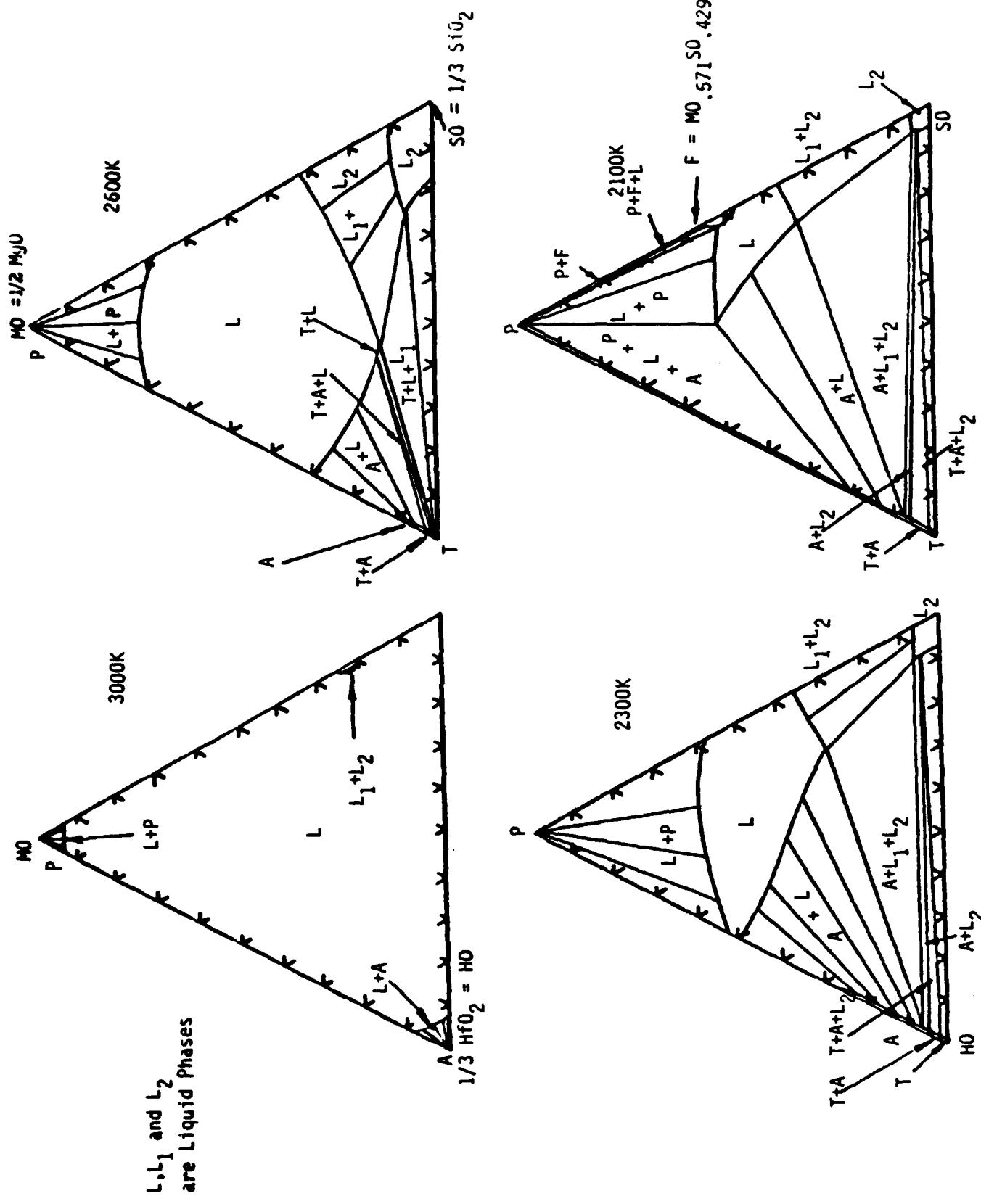


Figure 54. Calculated Isothermal Reactions in $\text{Mo}-\text{SiO}_2-\text{HfO}_2$

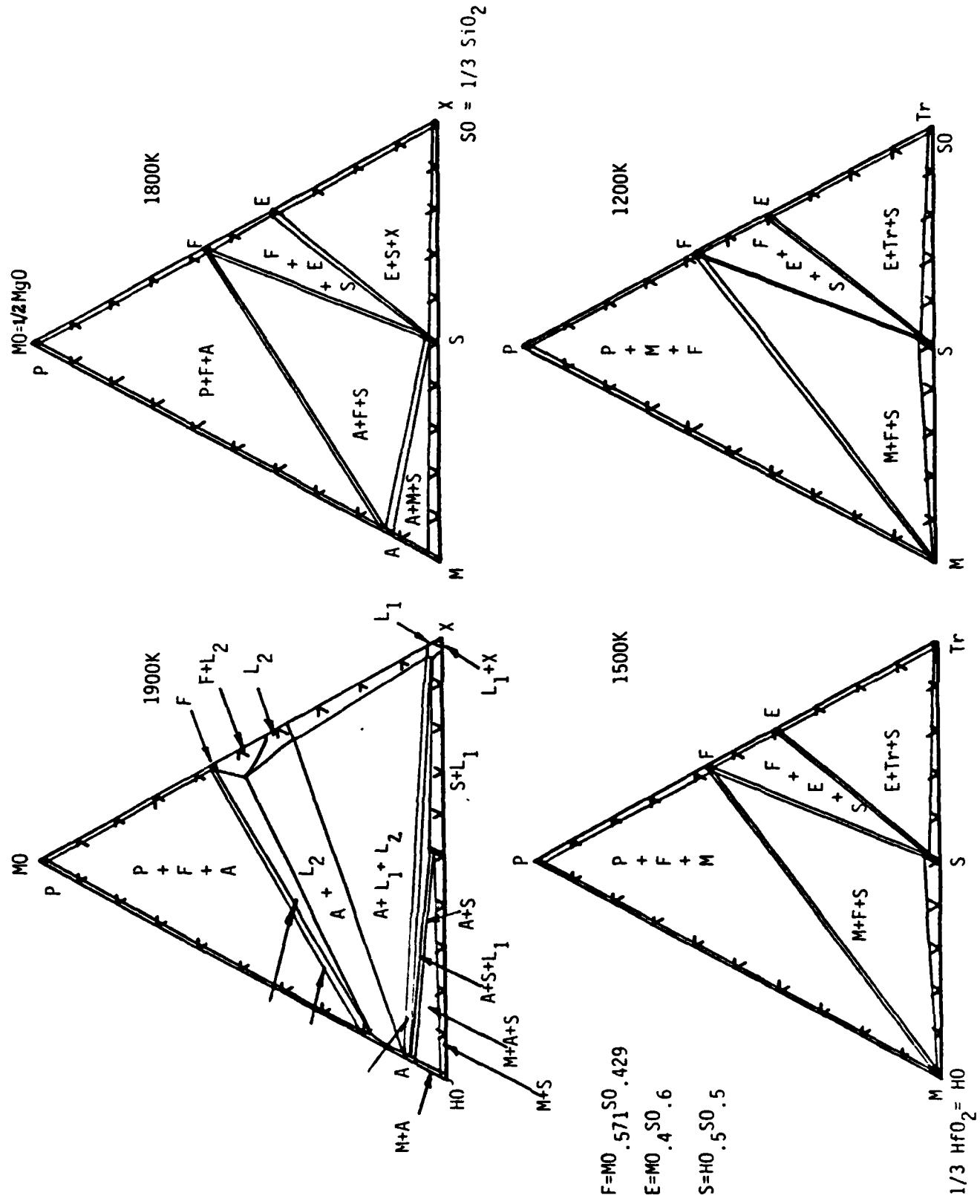


Figure 55. Calculated Isothermal Sections in Mo-SiO₂-HO

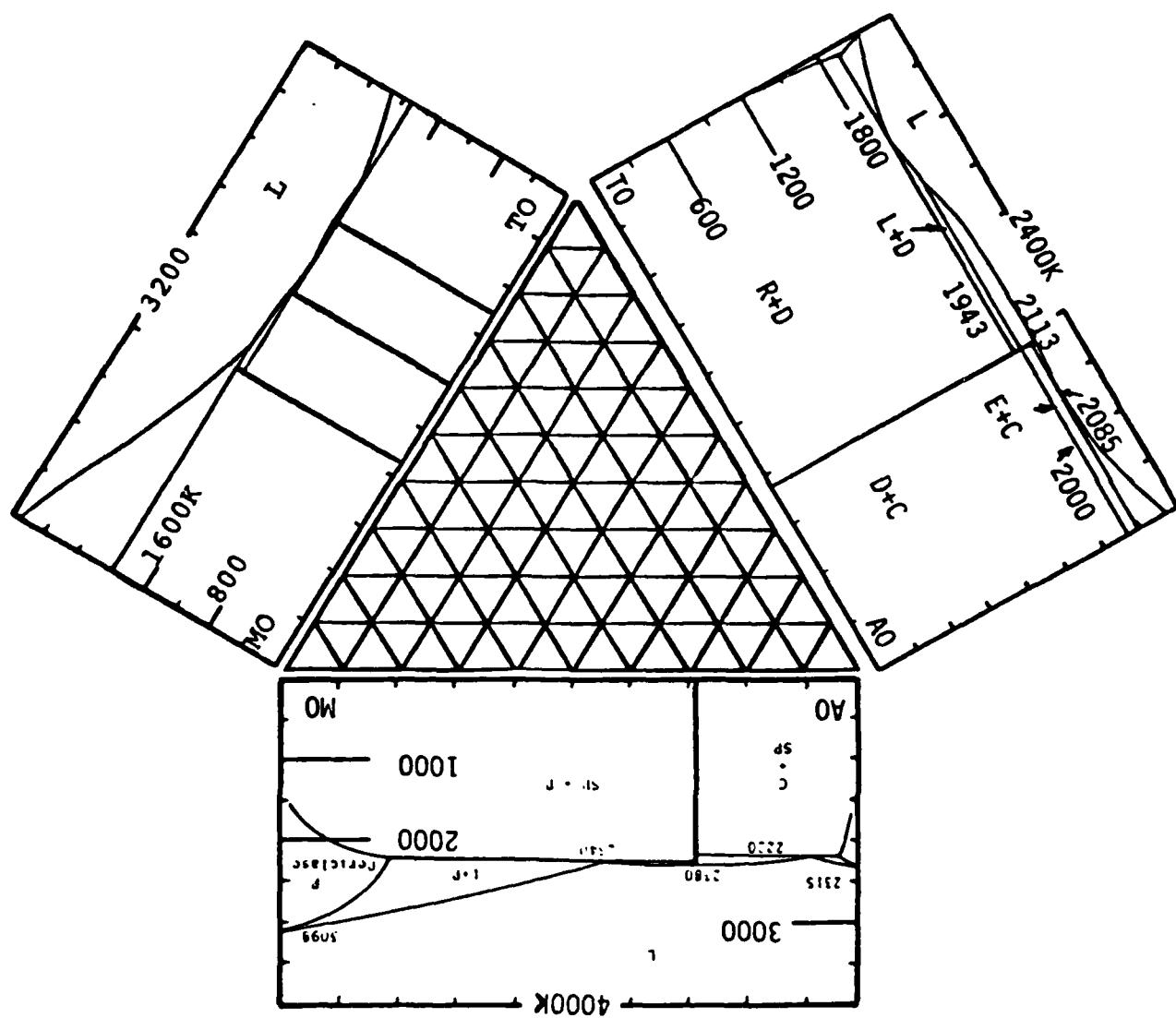


Figure 56. Calculated Isothermal Sections in the $\text{TO}(1/3 \text{ TiO}_2)$ - $\text{AO}(1/5 \text{ Al}_2\text{O}_3)$ - $\text{MO}(1/2 \text{ Mg O})$ system.

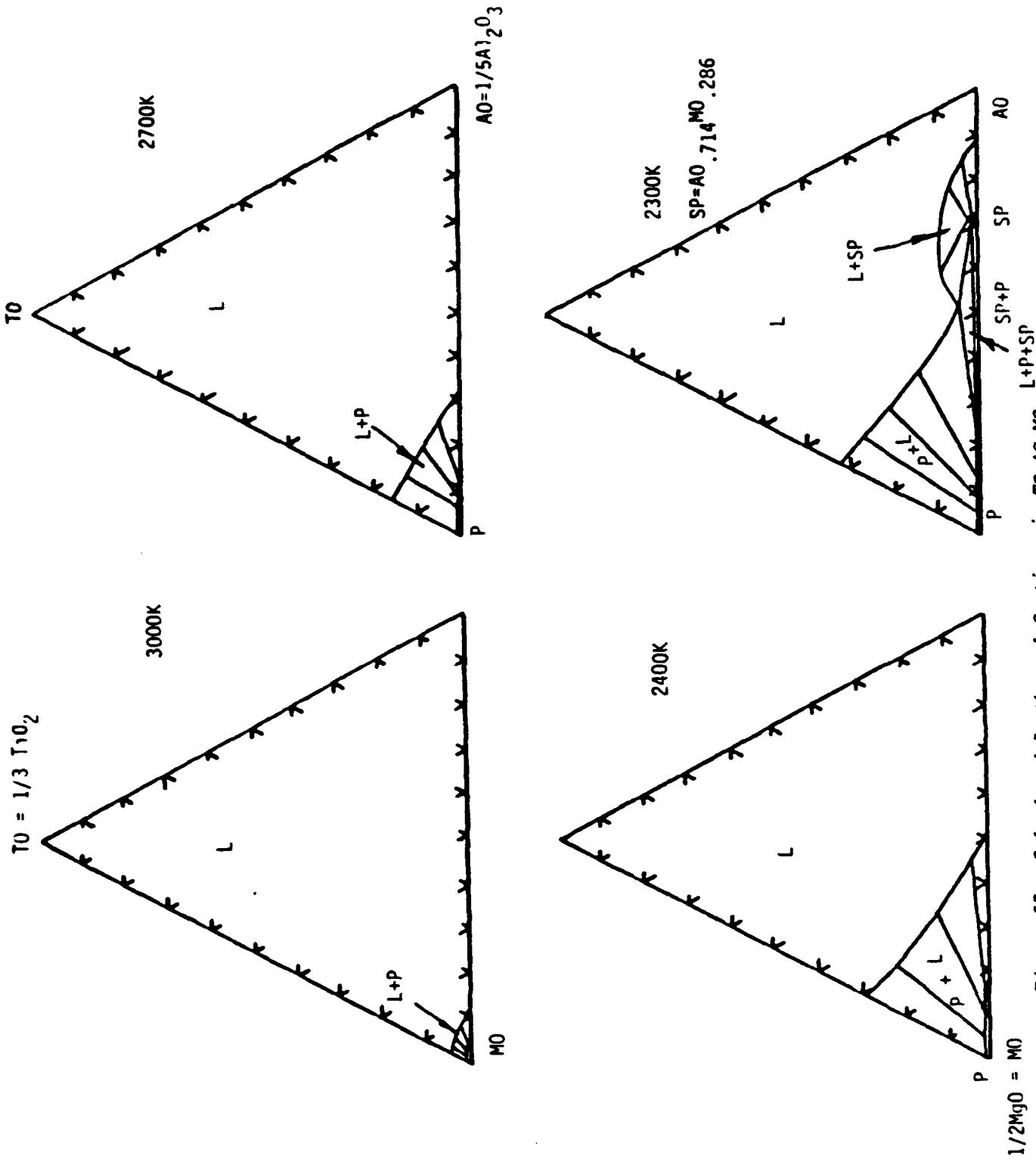


Figure 57. Calculated Isothermal Sections in T_0 - A_0 - MgO . $L+P+SP$

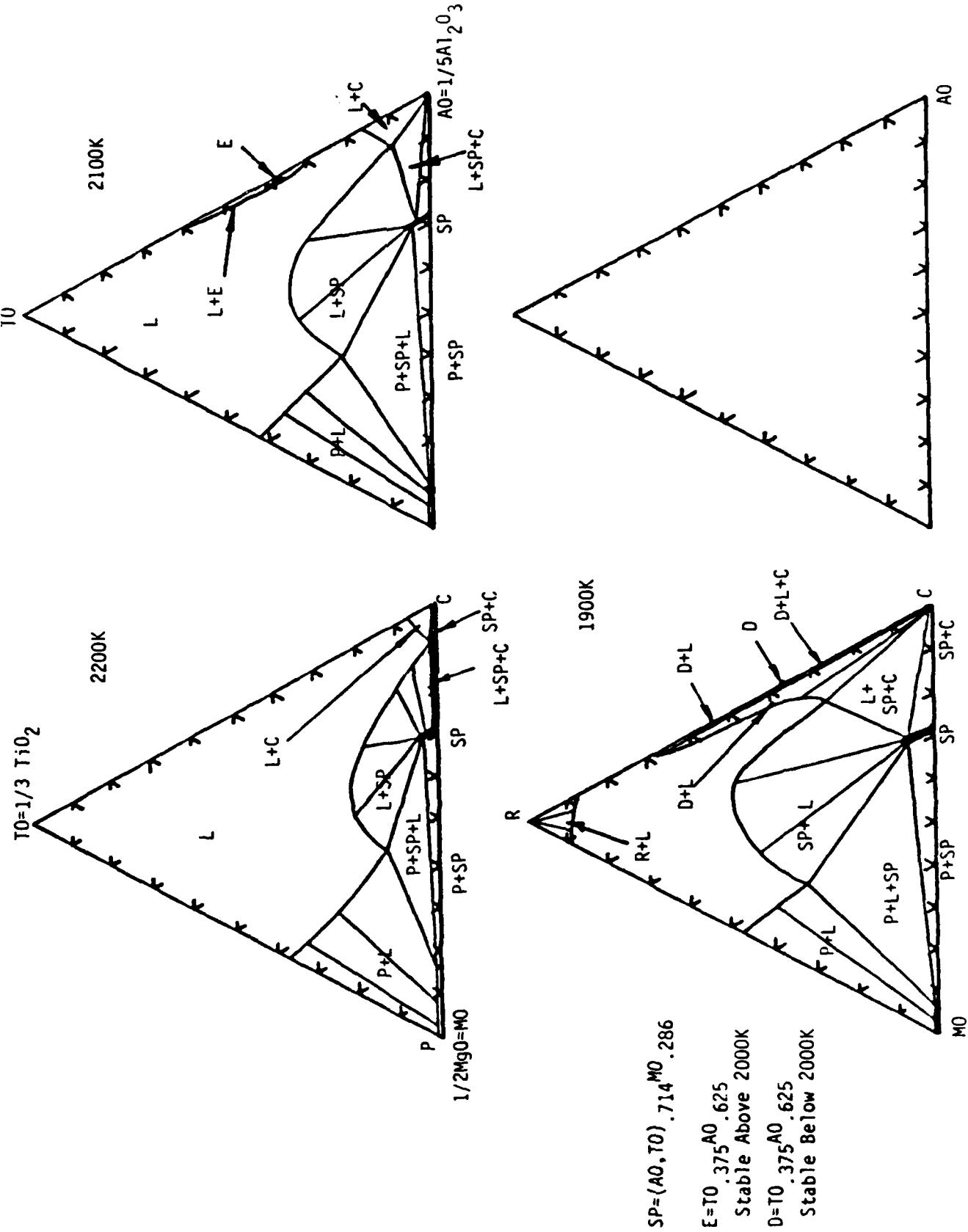
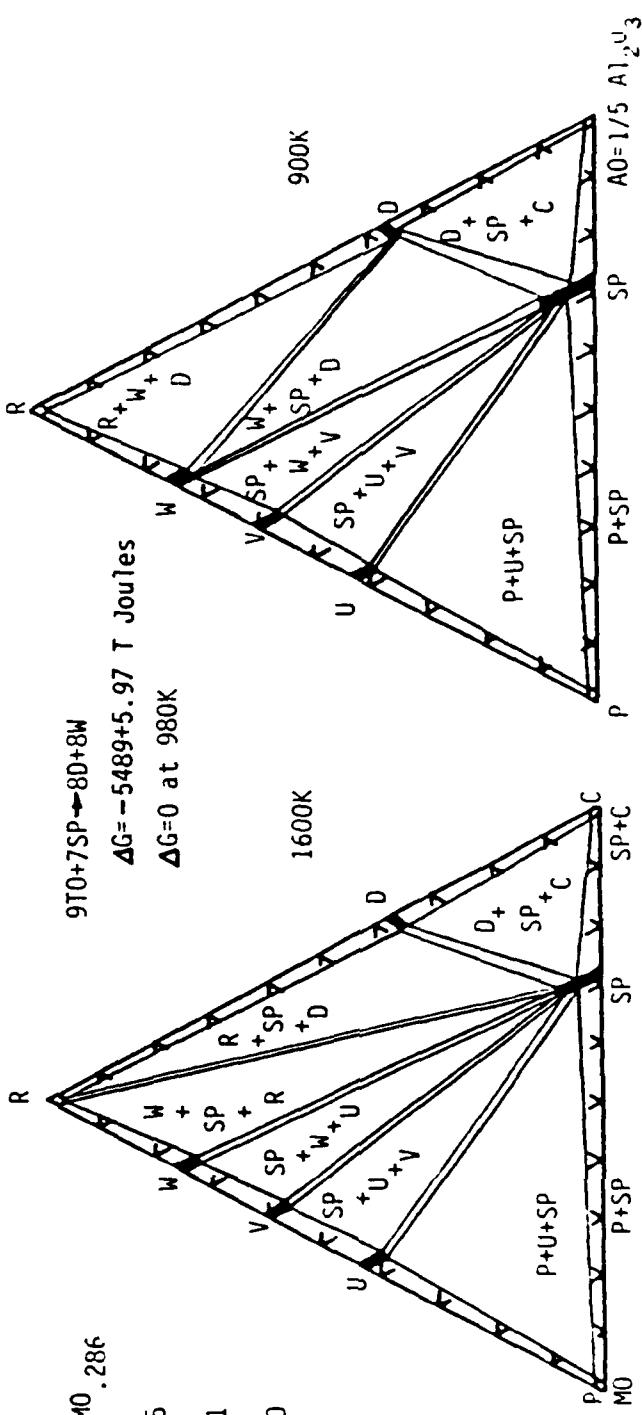
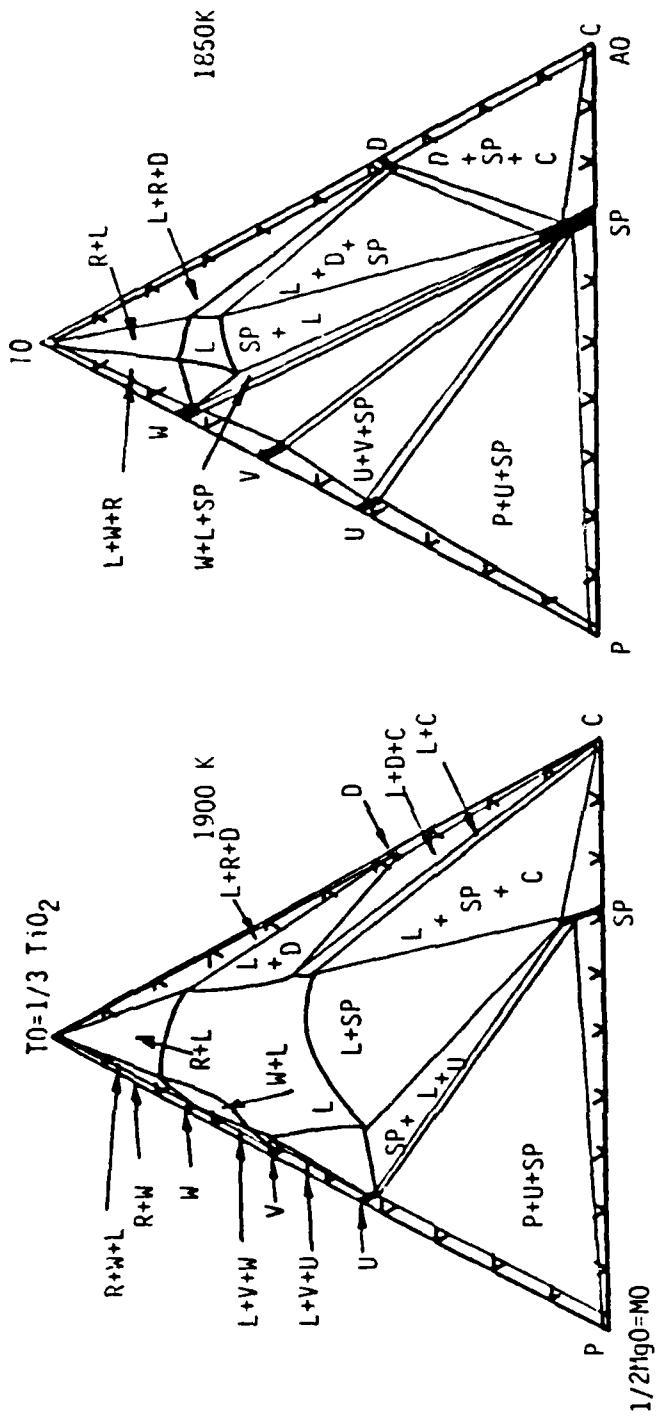


Figure 58. Calculated Isothermal Sections in 10-A0-Mo



$SP = (AP, T_0) . 714^{M_0} . 286$
 $D = T_0 . 375^{A_0} . 625$
 $U = T_0 . 429^{M_0} . 571$
 $V = T_0 . 60^{M_0} . 40$
 $W = T_0 . 75^{M_0} . 25$

Figure 59. Calculated Isothermal Sections in $T_0\text{-Al}_2\text{O}_3\text{-MO}$

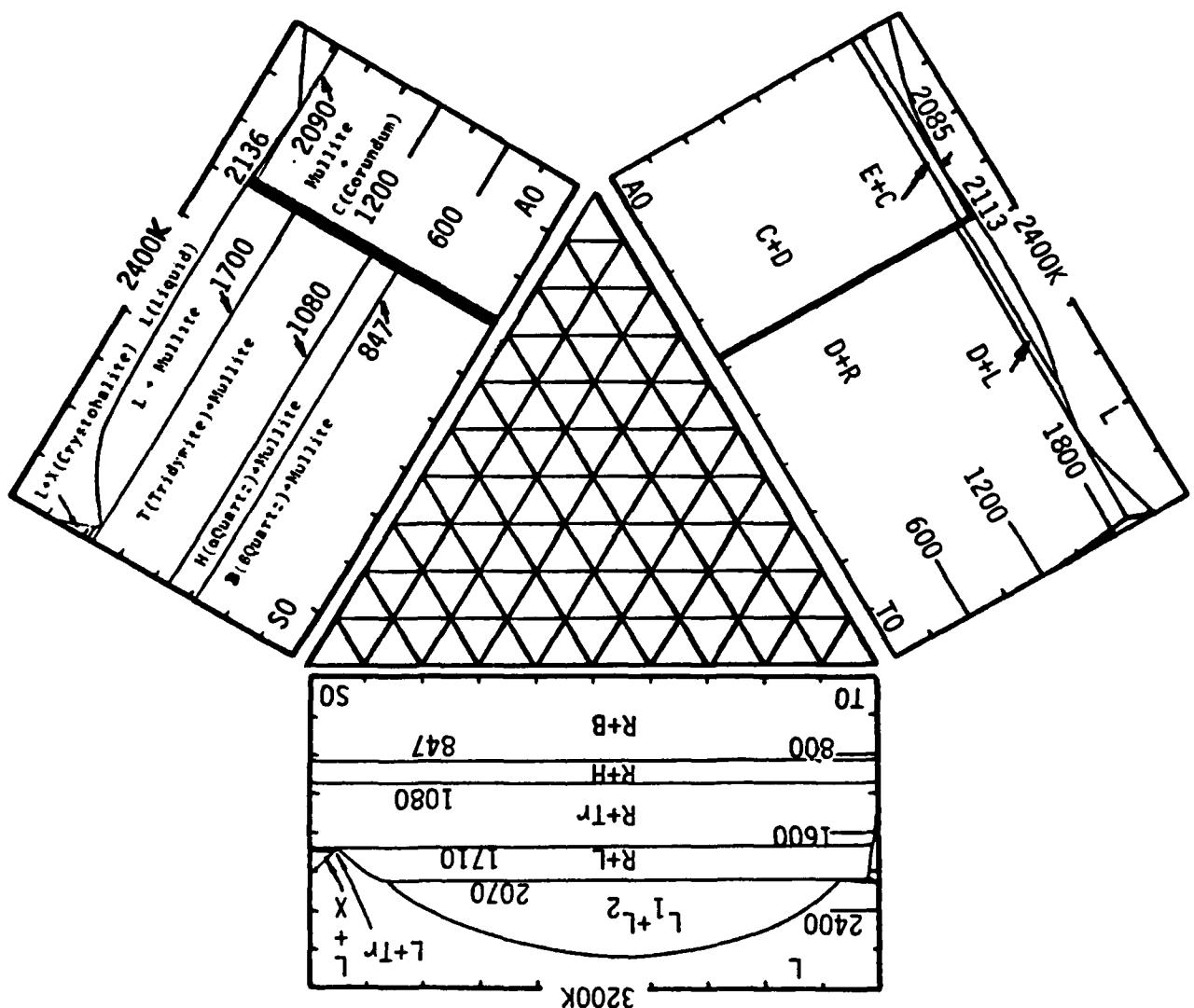


Figure 60. Calculated Isothermal Sections in the
 $\text{AO}(1/5 \text{ Al}_2\text{O}_3) - \text{TiO}_2 - \text{SO}(1/3 \text{ SiO}_2)$
 system.

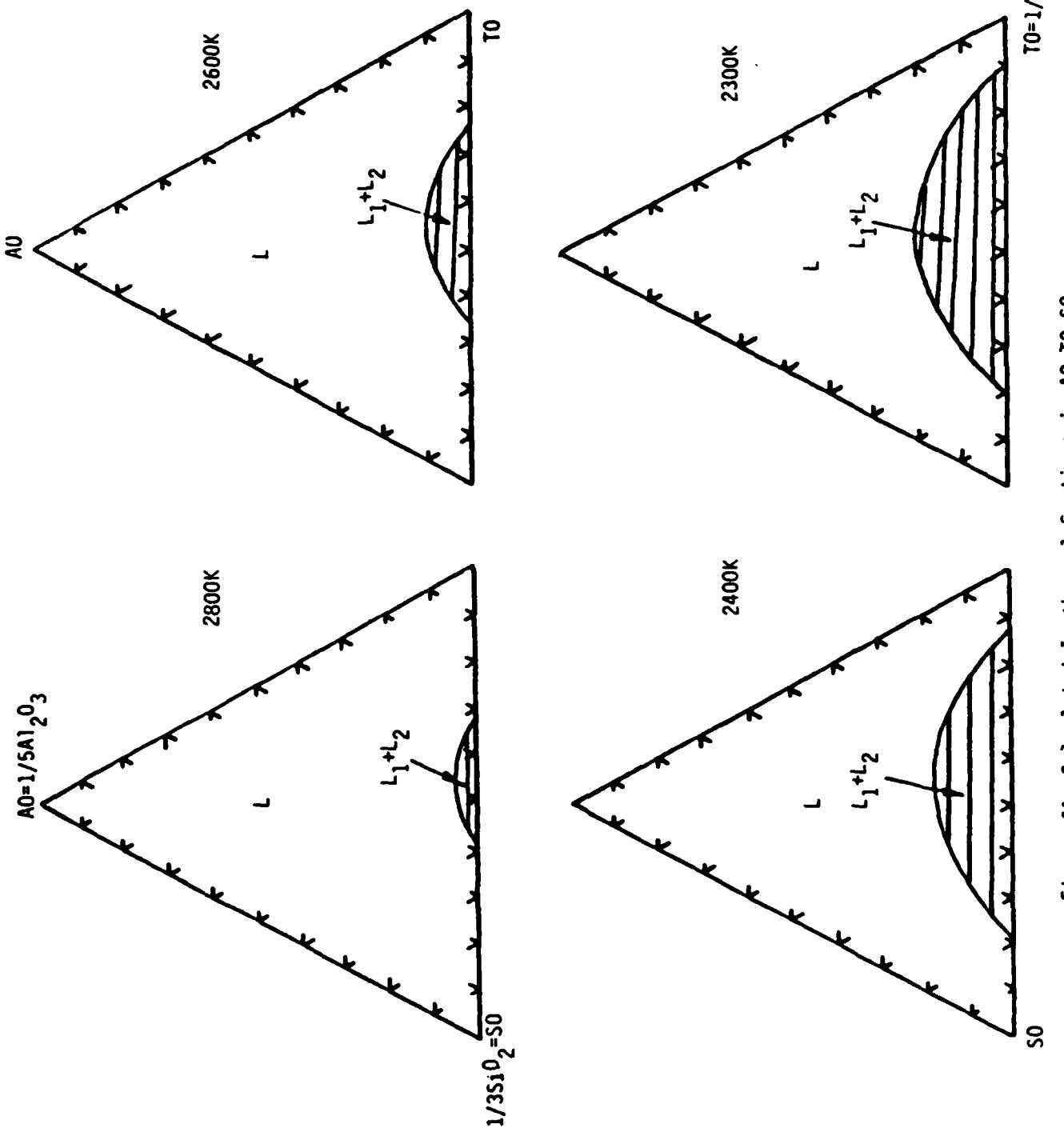


Figure 61. Calculated Isothermal Sections in $\text{Al}-\text{Ti}-\text{SiO}_2$

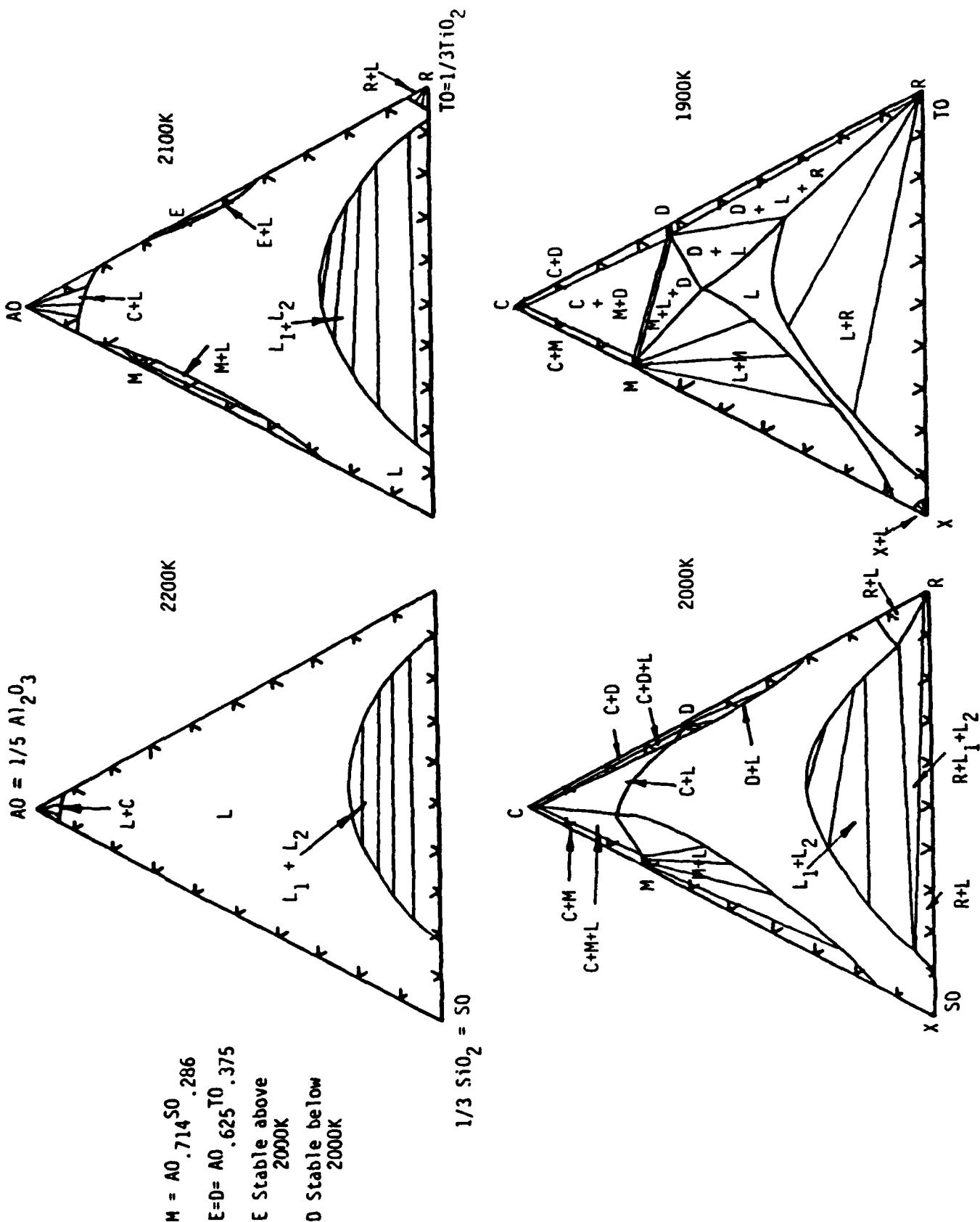


Figure 62. Calculated Isothermal Sections in $A_0 - TiO_2 - SiO_2$

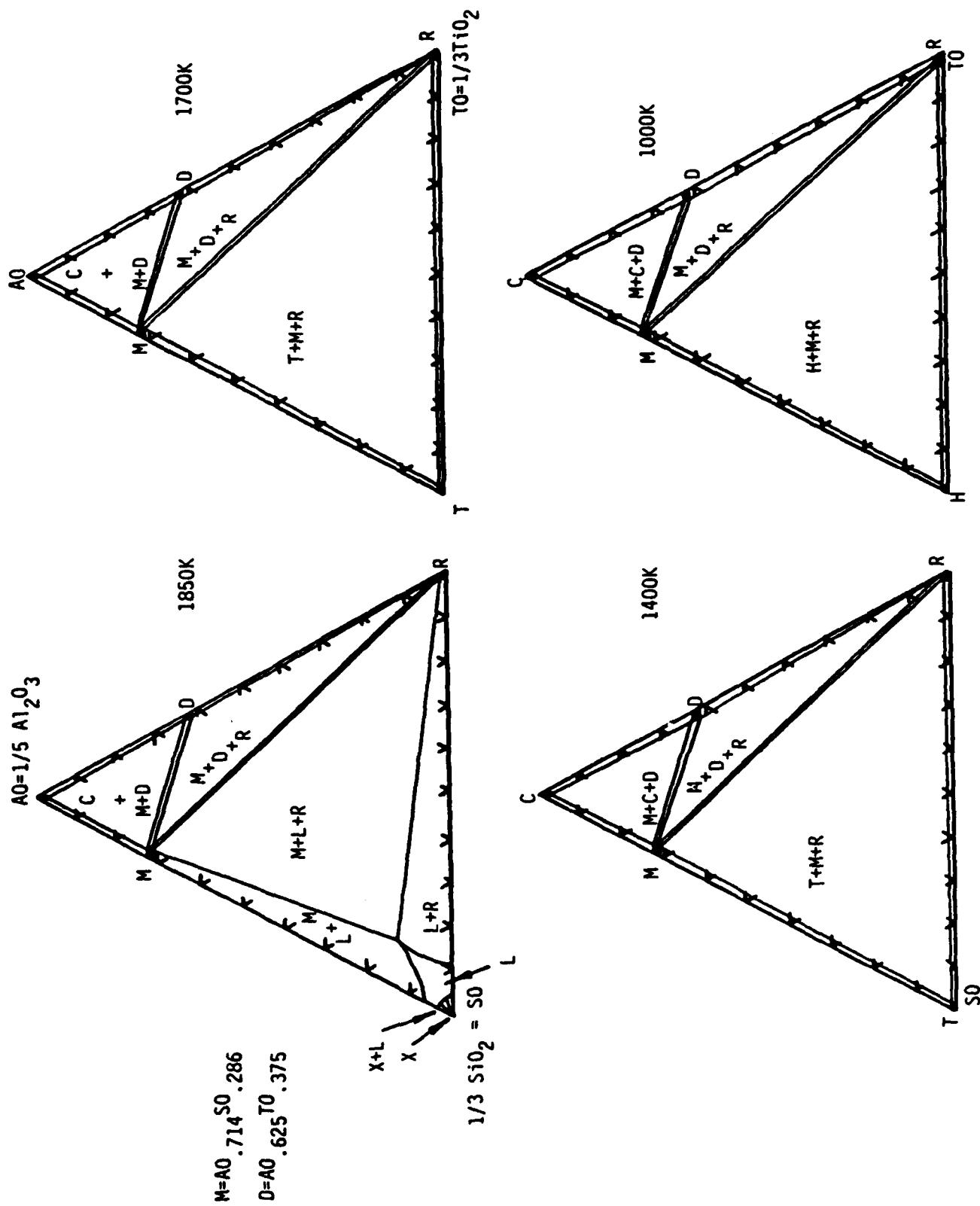


Figure 63. Calculated Isothermal Sections in $\text{Al}_2\text{O}_3\text{-TiO}_2\text{-SiO}_2$

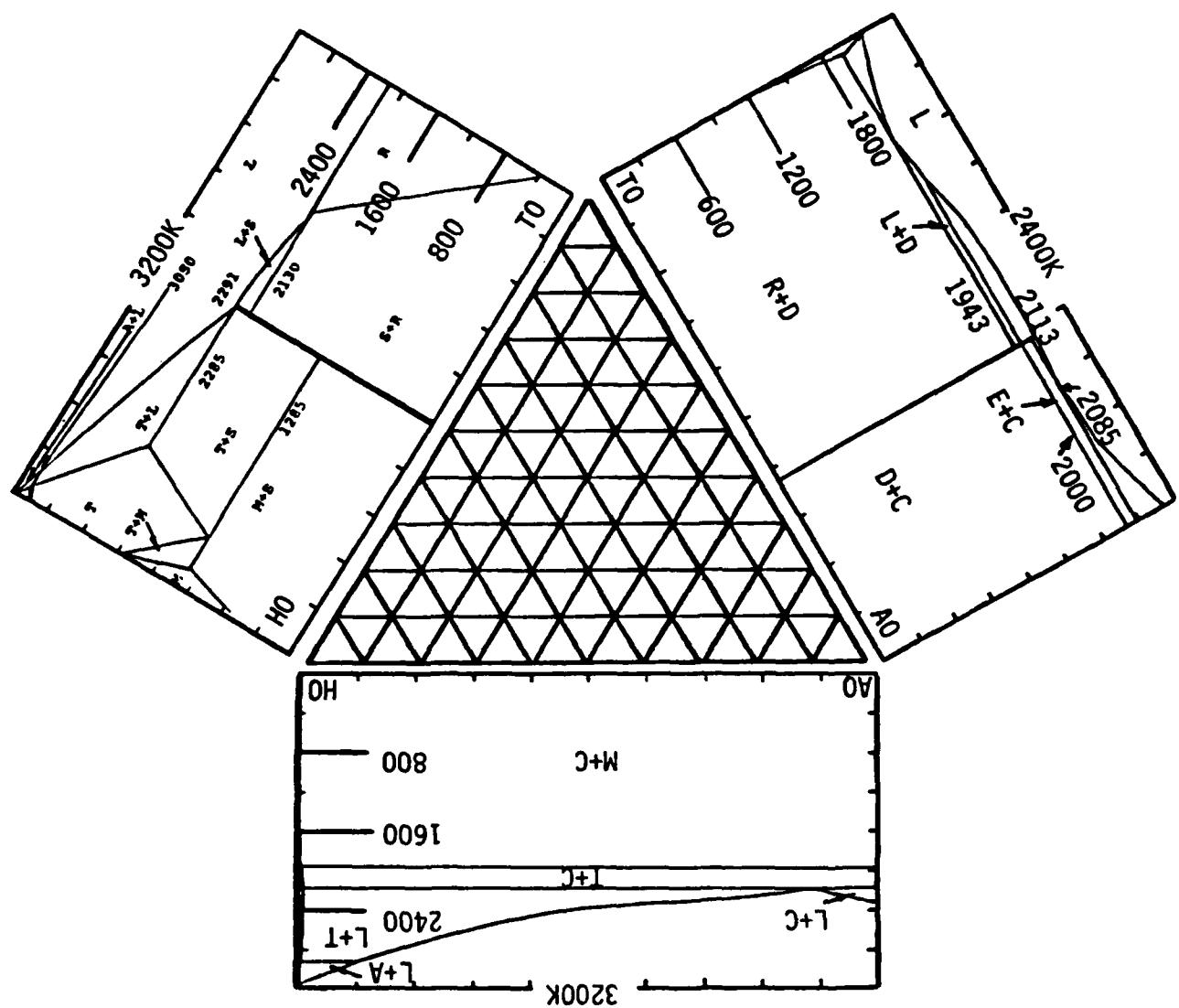


Figure 64. Calculated Isothermal Sections in the $\text{TiO}_2(1/3 \text{ TiO}_2) - \text{Al}_2\text{O}_3(1/5 \text{ Al}_2\text{O}_3) - \text{HfO}_2(1/3 \text{ HfO}_2)$ system.

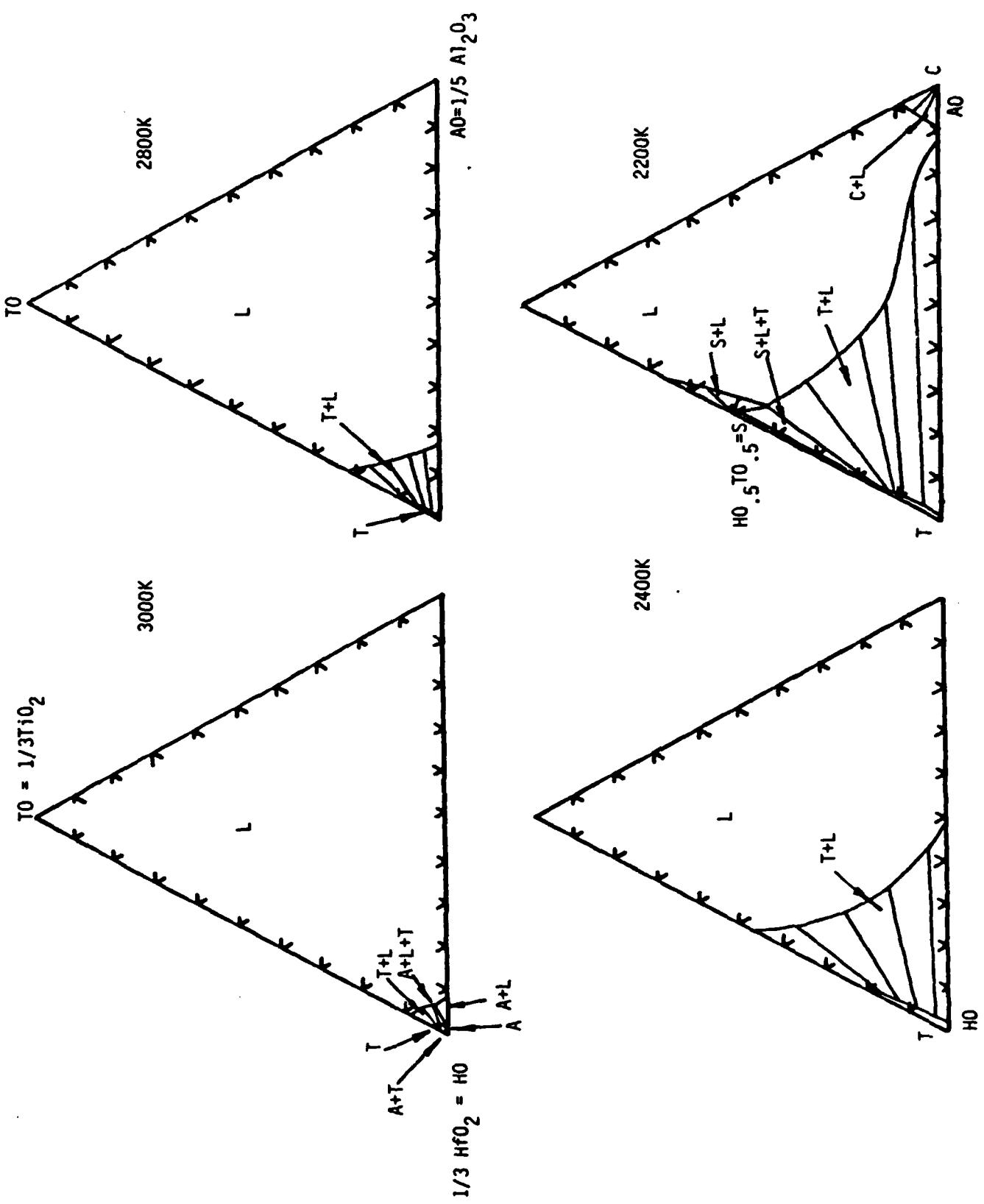


Figure 65. Calculated Isothermal Sections in $\text{TiO}_2\text{-}\text{Al}_2\text{O}_3\text{-}\text{HfO}_2$

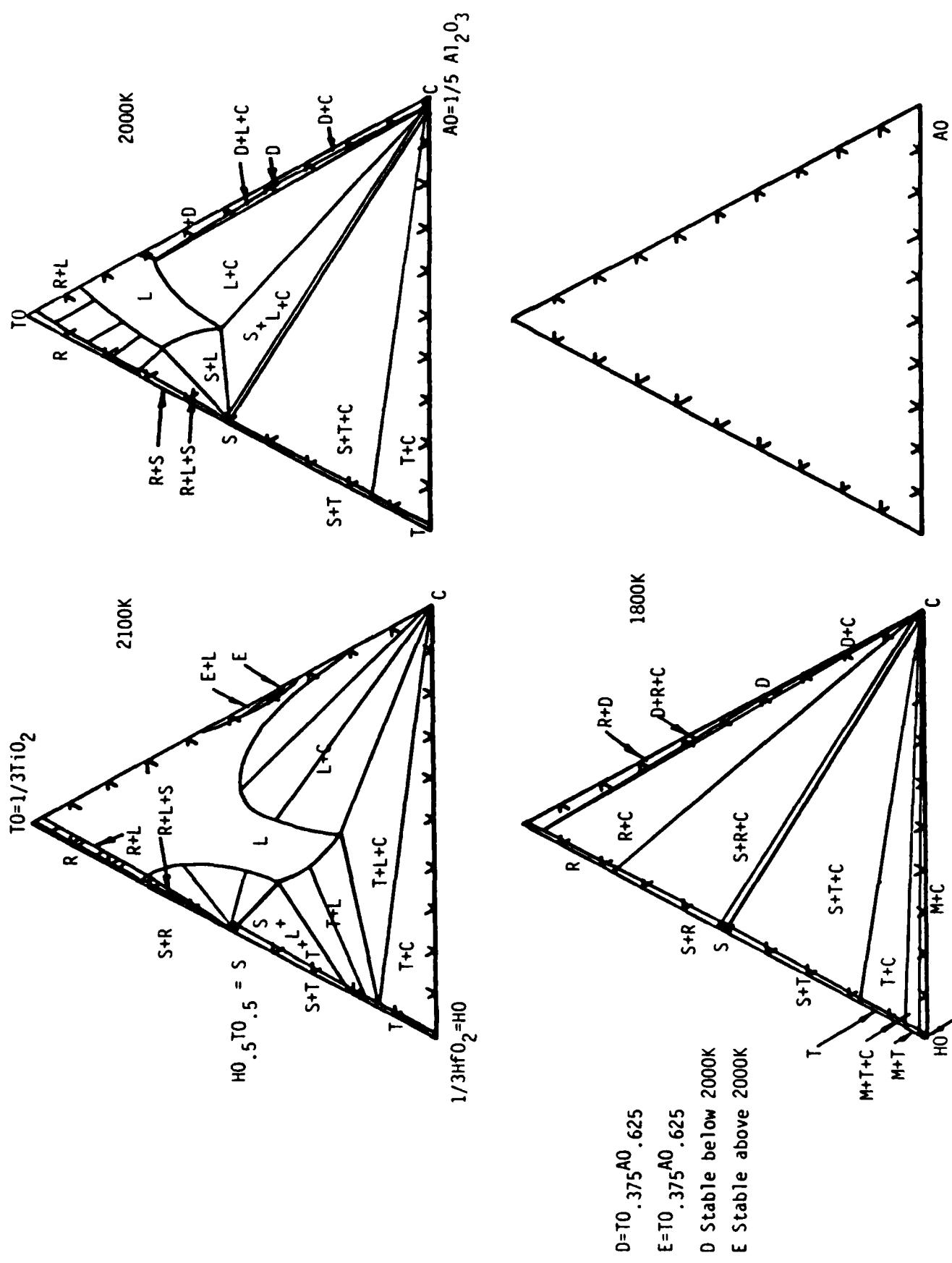


Figure 66. Calculated Isothermal Sections in T_0 - A_0 - H_2O

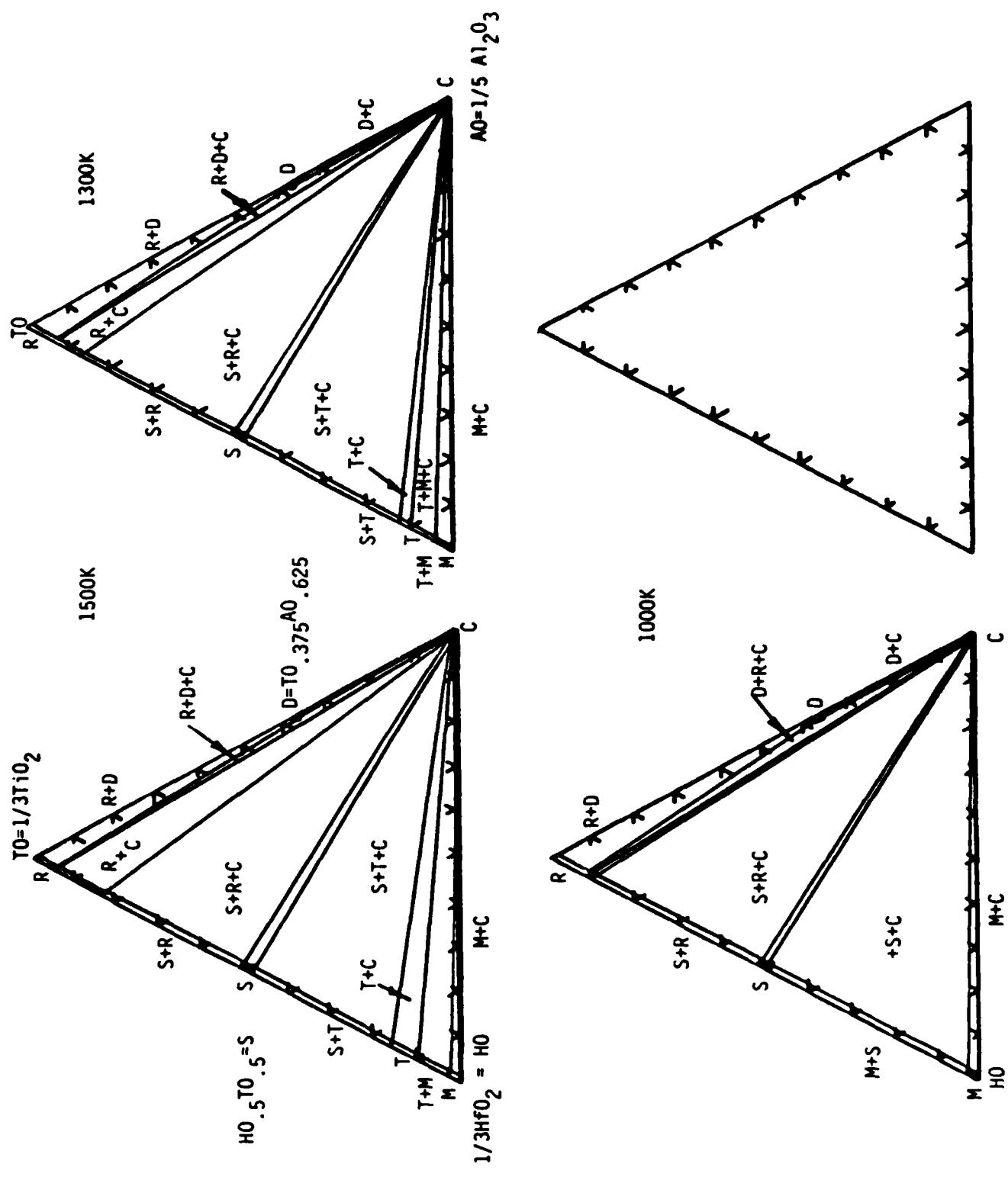


Figure 67. Calculated Isothermal Sections in $TiO_2-Al_2O_3-H_2O$

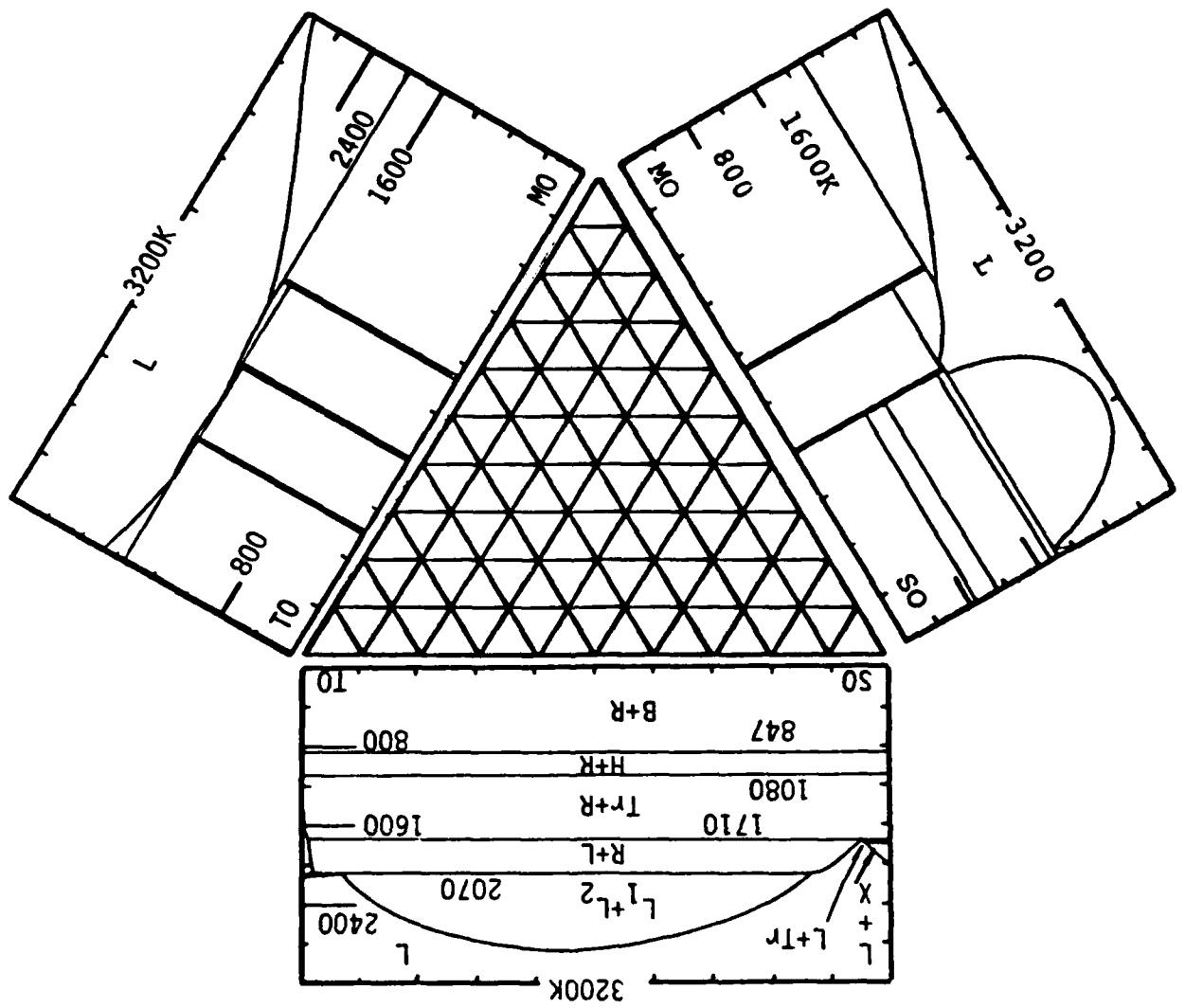


Figure 68. Calculated Isothermal Sections in the
MO($\frac{1}{2}$ MgO)-SO($\frac{1}{3}$ SiO₂)-TO($\frac{1}{3}$ TiO₂)
System.

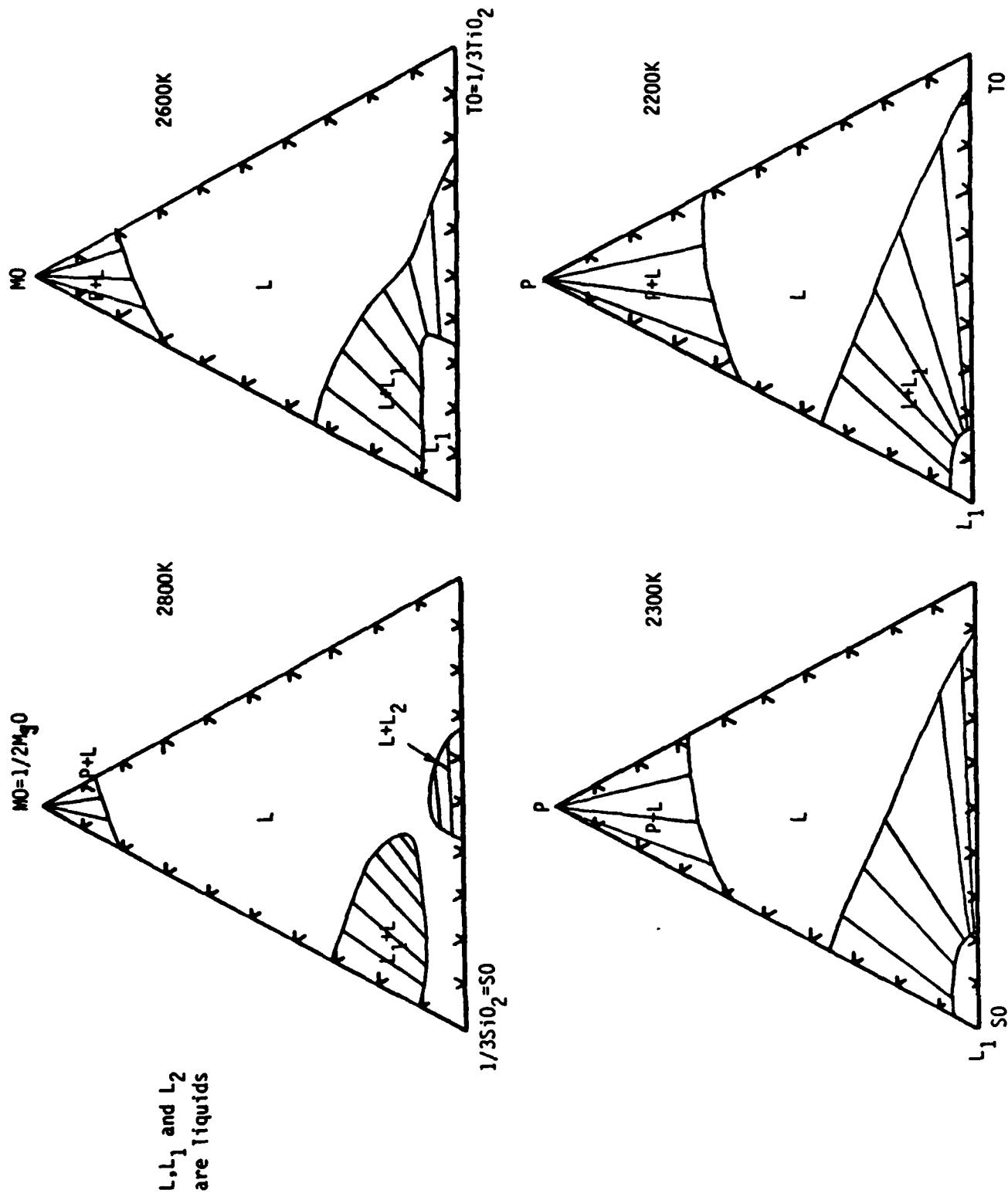
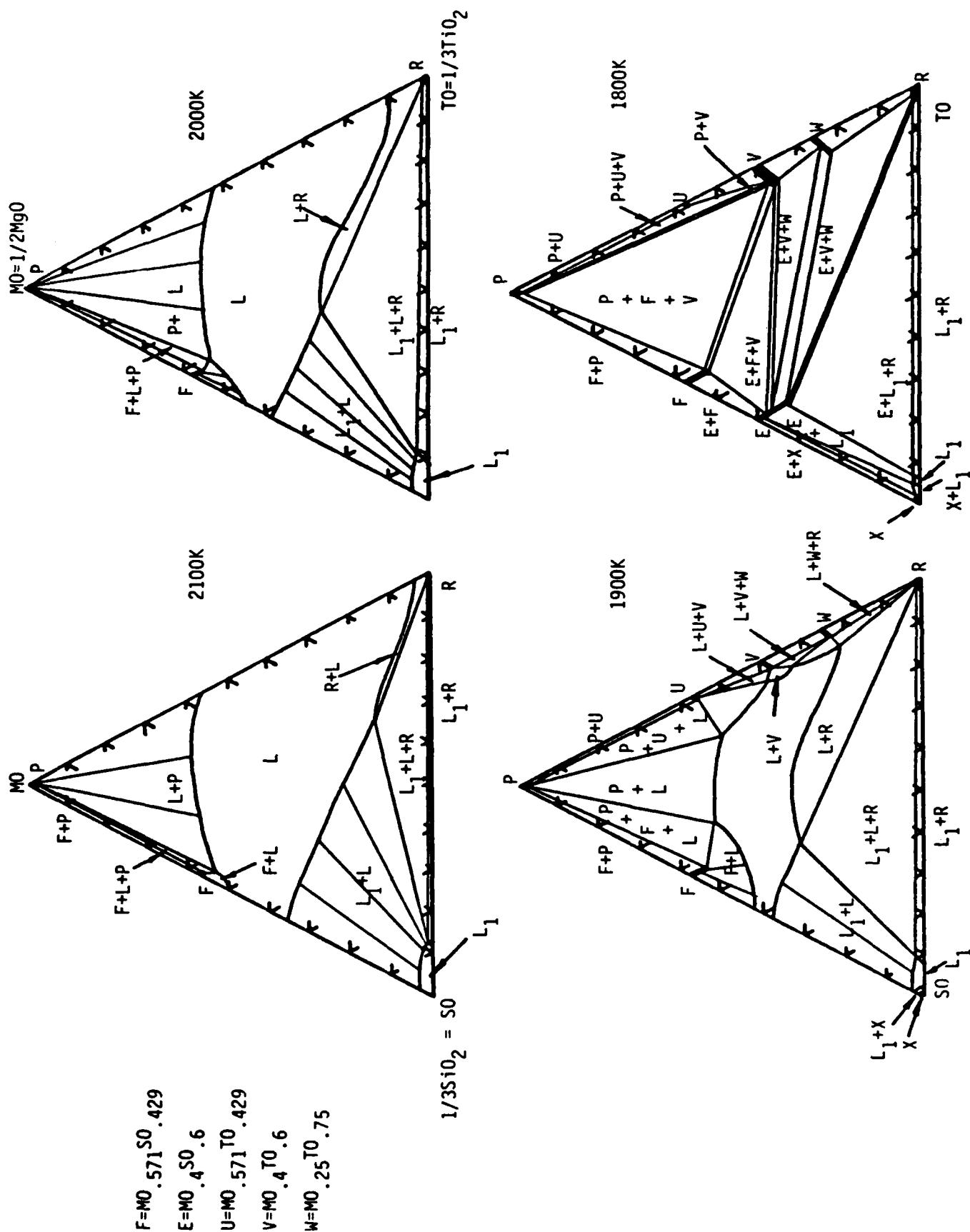


Figure 69. Calculated Isothermal Sections in $\text{Mo}-\text{TiO}_2-\text{SiO}_2$



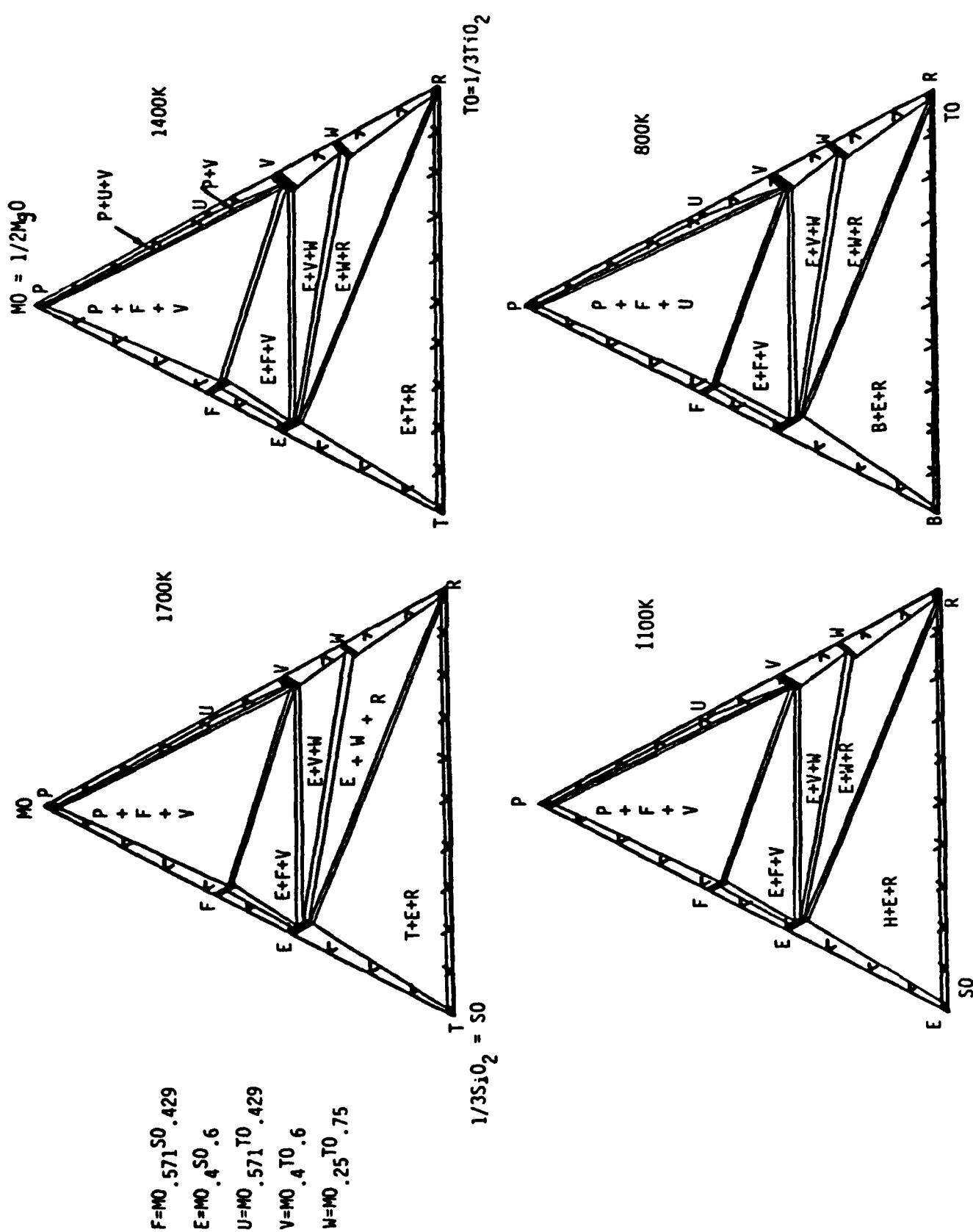


Figure 71. Calculated Isothermal Sections in Mg-Ti-Si

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